#### PREPARE

PART NUMBER	TOOL NAME	
HD-45968	FAT JACK	

- Remove main fuse. See POWER DISCONNECT (Page 7-7).
- 2. Lower Front Engine Mount:
  - Support engine using the following jack or equivalent.
     Special Tool: FAT JACK (HD-45958)
  - Detach right foot control bracket. See RIGHT FOOT CONTROLS (Page 3-133).
  - Detach rear brake master cylinder bracket. See REAR BRAKE MASTER CYLINDER (Page 3-42).

#### REMOVE AND INSTALL: LOWER FRONT ENGINE MOUNT

FASTENER	TORQUE VALUE	
Engine mount bolt, front, lower	50-55 ft-lbs	67.8-74.5 N·m
Engine mount pinch bolt, front, lower	8-9 ft-lbs	10.2-12.2 N·m

#### Remove

- See Figure 4-14. Loosen pinch bolt (3).
- Remove and discard locknut (4).
- 3. Remove mounting bolt (1).
- Remove spacer (2).

#### Install

- See Figure 4-14, Install mounting bolt (1) through spacer (2).
- 2. Install new locknut (4). Tighten.

Torque: 50–55 ft-lbs (67.8–74.5 N·m) Engine mount bolt, front, lower

- See Figure 4-15. Verify spacer is installed properly.
- See Figure 4-14. Tighten pinch boit (3).
   Torque: 8-9 ft-lbs (10.2-12.2 N·m) Engine mount pinch boit, front, lower



Figure 4-14. Lower Front engine Mount



Figure 4-15. Spacer Installed Property
REMOVE AND INSTALL: UPPER FRONT
ENGINE MOUNT

FASTENER	TORQUE VALUE	
Engine mount screw, front, upper engine bracket	45-50 ft-lbs	61-67.8 N·m
Engine mount screw, front, upper frame bracket	45-50 ft-lbs	61-67.8 N·m
Engine mount screw, front, upper frame bracket-to-engine bracket	45-50 ft-lbs	61-67.8 N·m

#### Remove

- See Figure 4-16. Remove frame-to-engine bracket screws.
   (4).
- Remove frame bracket (2).
  - a. Remove frame bracket screws (3).
  - b. Remove frame bracket (2).

# **8 Fatboy Service Manual**

**Terry C. Jones** 

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global business environment

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