

Engine Removal and Installation

The removal and installation procedures for the engine are not included in this section.

See section **Frame** 100 SRM 1120 for lift truck models.

- S30FT, S35FT, S40FTS (E010)
- H1.6FT, H1.8FT, 2.0FTS (H30FT, H35FT, H40FTS) (P001)

- S2.0-3.5FT (S40-70FT, S55FTS) (F187)
- H2.0-3.5FT (H40-70FT) (L177)

See section **Frame** 100 SRM 1423 for lift truck models.

- S50CT (A267)
- H2.0-2.5CT (H50CT) (A274)

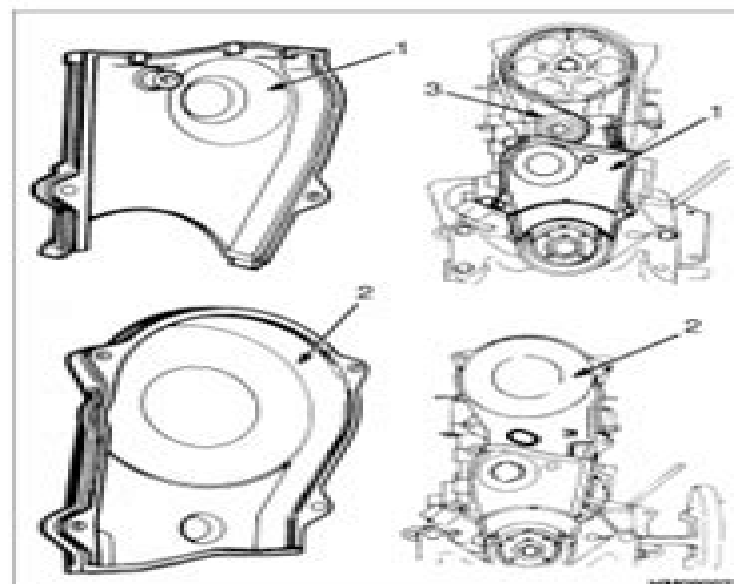
Cylinder Head, Camshaft, and Valve Mechanism Repair

REMOVE

1. Disconnect connections at battery.
2. Drain cooling system.
3. Remove air cleaner, throttle cable (if equipped), intake manifold, and exhaust manifold.
4. Remove coolant hoses.
5. Remove the V belt.
6. Remove the cooling fan.
7. Remove bracket for cooling fan.
8. Remove the six capscrews retaining the crankshaft pulley to the timing pulley and remove the crankshaft pulley.
9. Remove the spark plugs from the cylinder head.
10. Remove upper and lower timing belt covers. See Figure 2.
11. Loosen capscrews for timing belt tensioner and remove spring. Remove capscrews and timing belt tensioner.
12. Use chalk to mark direction of timing belt rotation. See Figure 3. Remove timing belt.
13. If equipped with a distributor, remove the distributor. Refer to the section **Electrical System, Mazda 2.0L and 2.2L** 2200 SRM 1143 for lift trucks built before 2007.
14. If equipped with a CAM angle sensor, remove the CAM angle sensor. Refer to the section **Electrical System, Mazda 2.0L and 2.2L, Emission Compliant Engines** 2200 SRM 1327 for 2007

emissions compliant and lift trucks built after January, 2010.

15. Remove camshaft pulley. Keep pulley from rotating and loosen capscrew. Remove capscrew and pulley. See Figure 4.



1. LOWER TIMING BELT COVER
2. UPPER TIMING BELT COVER
3. TIMING BELT TENSIONER

Figure 2. Timing Belt Covers

10 5 Series Repair Manual

Donald E. Hoskinson



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Field Manuals United States. War Department,1980 **Monthly Catalogue, United States Public Documents**
,1993-02 Monthly Catalog of United States Government Publications United States. Superintendent of Documents,1993
List and Index of War Department Publications United States. War Department,1946 **FA Target Acquisition**
Specialist United States. Department of the Army,1979 *Index of Technical Publications* United States. Department of the
Army,1977 DA Pam ,1967 Direct Support and General Support Maintenance Manual ,1974 Aviation Structural
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