

REMOVE

1. Remove air cleaner cover and filter element. See MAINTENANCE > INSPECT AIR FILTER (Page 2-46).
2. See Figure 6-1. Remove backplate assembly.
 - a. Remove screws (2).
 - b. Remove screws (3).
 - c. Tilt backplate assembly (4) to disconnect breather hose (1).
 - d. Remove backplate assembly.
3. See Figure 6-2. Remove snorkel.
 - a. Remove screws (6).
 - b. Remove snorkel (1).
4. Remove seal ring (4) if worn or damaged.

INSTALL

FASTENER	TORQUE VALUE	
Air cleaner backplate to cylinder head screws	19–21 ft-lbs	25.4–28.1 N·m
Air cleaner backplate to induction module screws	50–60 in-lbs	5.6–6.8 N·m
Air cleaner backplate, snorkel screws	22–27 in-lbs	2.5–3 N·m

CONSUMABLE	PART NUMBER
LOCTITE 565 THREAD SEALANT	99818-97

1. See Figure 6-2. Install snorkel.
 - a. Install snorkel (1).
 - b. Install screws (6). Tighten.
Torque: 22–27 in-lbs (2.5–3 N·m) Air cleaner backplate, snorkel screws
2. Install backplate seal ring.
 - a. Clean backplate assembly (5) from all residual oil and debris.
 - b. Align tab on new seal ring (4) with tab opening (2) on backplate assembly. Install seal ring.
3. Install backplate.
 - a. Install breather hose to breather connector (3).

NOTE

Failure to connect breather hose allows crankcase vapors to be vented into the atmosphere and is in violation of legal emissions standards.

- b. See Figure 6-1. Position backplate assembly on induction module.
- c. Apply threadlocker to screws (2). Install and Tighten.
Torque: 50–60 in-lbs (5.6–6.8 N·m) Air cleaner backplate to induction module screws
LOCTITE 565 THREAD SEALANT (99818-97)
- d. Install screws (3). Tighten.
Torque: 19–21 ft-lbs (25.4–28.1 N·m) Air cleaner backplate to cylinder head screws
4. Install filter element and air cleaner cover. See MAINTENANCE > INSPECT AIR FILTER (Page 2-46).

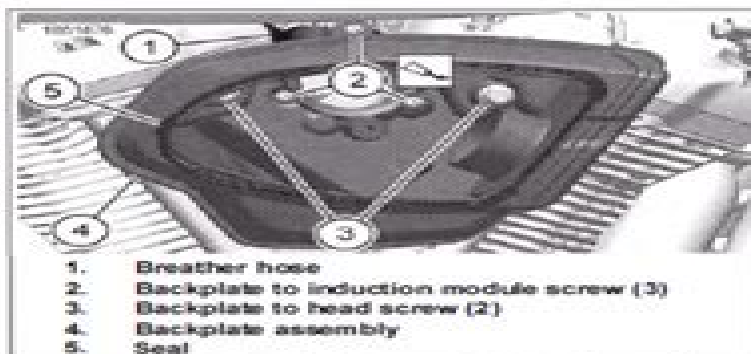


Figure 6-1. Breather Hose to Backplate Assembly

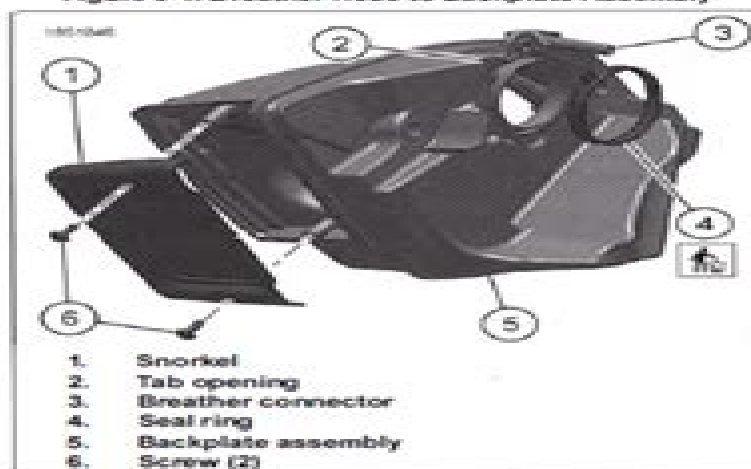


Figure 6-2. Backplate Assembly

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Donny Petersen



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Donny's Unauthorized Technical Guide to Harley Davidson 1936 to Present Donny Petersen, 2008-12-30 Donny is the Winner of the 2012 International Book Awards Donny Petersen offers the real deal in performancing your Harley Davidson Twin Cam Graphics pictures and charts guide the reader on a sure footed journey to a thorough H D Twin Cam performance understanding Petersen s insight makes technical issues understandable even for the novice Donny simply explains what unfailingly works in performancing the Twin Cam This is the second volume of Petersen s long awaited Donny s Unauthorized Technical Guide to Harley Davidson 1936 to Present This twelve volume series by the dean of motorcycle technology examines the theory design and practical aspects of Twin Cam performance Donny studied privately with Harley Davidson engineers having worked on Harleys for over 35 years He founded Toronto s Heavy Duty Cycles in 1974 North America s premier motorcycle shop Donny has ridden hundreds of performed Shovels Evos and Twin Cams across four continents doing all of his own roadside repairs He has acquired his practical knowledge the hard way Donny has the privilege of sharing his performance secrets the easy way Donny will walk you through detailed performancing procedures like headwork turbo supercharging nitrous big inch Harleys and completing simple hop up procedures like air breathers exhausts and ignition modifications Donny Petersen feels honored to share the wealth of his motorcycle knowledge and technical expertise

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Table of Contents 10 Flhx Manual

1. Understanding the eBook 10 Flhx Manual
 - The Rise of Digital Reading 10 Flhx Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 10 Flhx Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 10 Flhx Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 10 Flhx Manual
 - Personalized Recommendations
 - 10 Flhx Manual User Reviews and Ratings
 - 10 Flhx Manual and Bestseller Lists

5. Accessing 10 Flhx Manual Free and Paid eBooks
 - 10 Flhx Manual Public Domain eBooks
 - 10 Flhx Manual eBook Subscription Services
 - 10 Flhx Manual Budget-Friendly Options
6. Navigating 10 Flhx Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 10 Flhx Manual Compatibility with Devices
 - 10 Flhx Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 10 Flhx Manual
 - Highlighting and Note-Taking 10 Flhx Manual
 - Interactive Elements 10 Flhx Manual
8. Staying Engaged with 10 Flhx Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 10 Flhx Manual
9. Balancing eBooks and Physical Books 10 Flhx Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 10 Flhx Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 10 Flhx Manual
 - Setting Reading Goals 10 Flhx Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 10 Flhx Manual
 - Fact-Checking eBook Content of 10 Flhx Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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