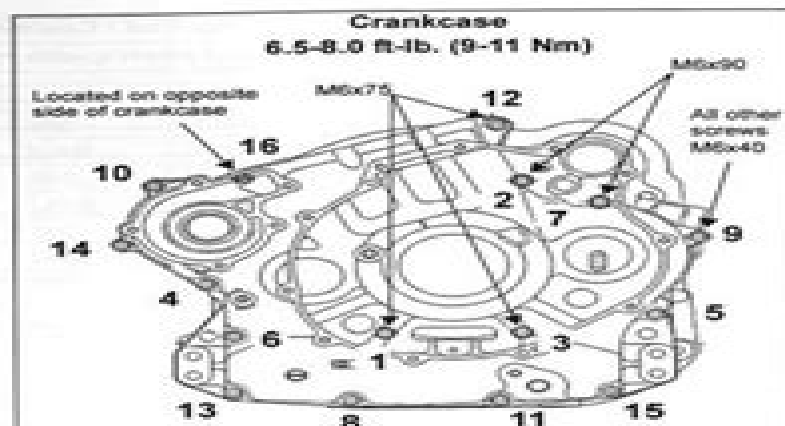
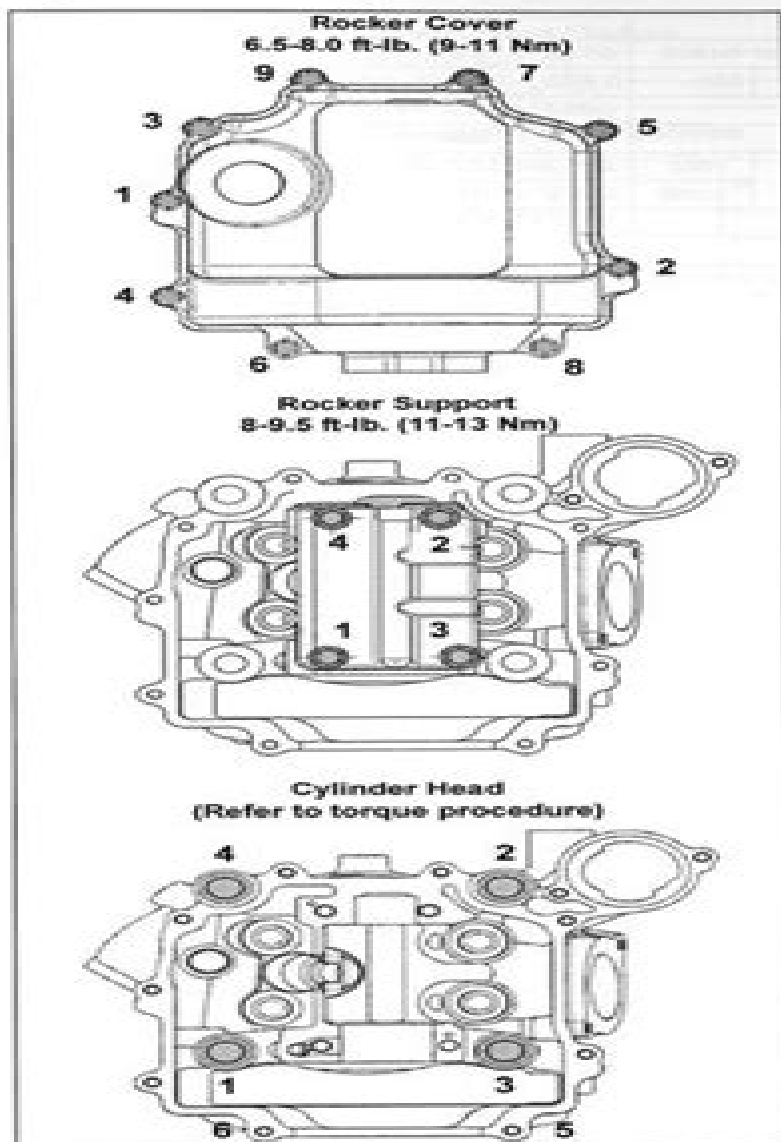


ENGINE

Engine Fastener Torque Patterns



GENERAL ENGINE SERVICE

Piston Identification

If the piston has an identification mark, follow the directions for piston placement below. If the piston does not have an identification mark, there is no piston pin offset and direction for placement of the piston does not matter.

See text for piston ring installation.

Engine Model No.	Oversize Available* (mm)	Standard Piston Identification
ES55PLE	.25 (.010") .50 (.020")	55A

*Pistons and rings marked 25 equal .25 mm (.010") oversized

*Pistons and rings marked 50 equal .50 mm (.020") oversized

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Marco Cascella



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Field & Stream ,1990 **Field and Stream** ,1990 Farmers and Consumers Market Bulletin ,2010 **Polaris Sportsman 600, 700, & 800 Series 2002-2010** Penton Staff,2000-05-24 Sportsman 600 2003 2005 Sportsman 700 2002 2006 Sportsman 700 EFI 2004 2007 Sportsman 700 EFI X2 2008 Sportsman MV7 2005 2006 Sportsman 800 EFI 2005 2010 Sportsman 800 EFI X2 2007 2009 Sportsman 800 EFI Touring 2008 2009 **Polaris 650 Parts Manual, 1992** ,1992

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