

Fig. 3-208



CC05700

6. Remove the water pump drive joint from the water pump shaft. Account for the pin.

Fig. 3-209



CC0620A

- C. Primary Driven Gear
D. Primary Driven Clutch
E. Starter Clutch Housing

■ **NOTE:** Steps 1-6 in the preceding sub-section must precede this procedure.

7. Remove the reverse cam stopper housing and gasket and account for a stopper and spring.

Fig. 3-210



CC0690

8. Remove the cap screw securing the clutch release arm and remove the arm; then in a crisscross pattern, remove the four cap screws securing the clutch release roller assembly.

■ **NOTE:** Scribe a reference mark with a marker on the arm and shaft to aid in assembly.

Fig. 3-211



CC0750

Fig. 3-212



CC0810

9. Remove the release roller assembly. Account for four springs.
10. Remove the starter clutch-shoe nut (left-hand threads) and washer from the driveshaft; then using the Primary Clutch Shoe Remover (p/n 0444-029), remove the clutch shoe.

CAUTION

Care must be taken when removing the nut; it has "left-hand" threads.

3

98 Arctic Cat 454 4x4 Repair Manual

SJ Ball



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Popular Mechanics ,1997-12 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *Farmers and Consumers Market Bulletin* ,2008 **International 454 Tractor Technical Service Repair Shop Manual** ,1959-01-15

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