

Fig. 3-16



Fig. 3-17



AT THIS POINT

To service cylinder, see Servicing Top-Side Components in this sub-section.

CAUTION

When removing the cylinder, be sure to support the piston to prevent damage to the crankcase and piston.

13. Using an end, remove one piston-pin circlip.

Fig. 3-18



14. Using a piston-pin puller, remove the piston pin. Account for the opposite-side circlip. Remove the piston.

■ **NOTE:** It is advisable to remove the opposite-side circlip prior to using the puller.

Fig. 3-19



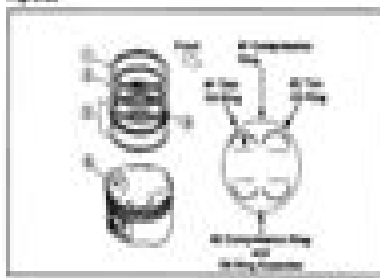
■ **NOTE:** Support the connecting rod with rubber bands to avoid damaging the rod or install a connecting rod holder.

CAUTION

Do not allow the connecting rod to go down inside the crankcase. If the rod is down inside the crankcase and the crankshaft is rotated, severe damage will result.

■ **NOTE:** If the existing rings will not be replaced with new rings, note the location of each ring for proper installation. When replacing with new rings, replace as a complete set only. If the piston rings must be removed, remove them in this sequence.

Fig. 3-20



- Starting with the top ring, slide one end of the ring out of the ring groove.
- Remove each ring by working it around the dome of the piston while rotating it out of the groove.

AT THIS POINT

To service piston, see Servicing Top-Side Components in this sub-section.

AT THIS POINT

To service crank crankcase components only, proceed to Removing Left-Side Components.

Servicing Top-Side Components

■ **NOTE:** Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

VALVE ASSEMBLY

When working valve assembly, inspect valve seats, valve stems, valve faces, and valve stem rods for pits, burn marks, or other signs of abnormal wear.

■ **NOTE:** Whenever a valve is out of tolerance, it must be replaced.

Cleaning/Inspecting Valve Cover

■ **NOTE:** If the valve cover cannot be freed, the cylinder head assembly must be replaced.

- Wash the valve cover in parts-cleaning solvent.
- Place the valve cover on the Surface Plate (p/n 0044-034) covered with #000 grit wet-or-dry sandpaper. Using light pressure, move the valve cover in a figure eight motion. Support the sealing surface for any indication of high spots. A high spot can be exactly a bright metallic flash. Correct any high spots before assembly by continuing to move the valve cover in a figure eight motion until a uniform bright metallic finish is attained.

CAUTION

Do not remove an excessive amount of the sealing surface or damage to the crankshaft will result. Always check crankshaft clearance when reassembling the valve cover.

Fig. 3-21



CAUTION

Water or parts-cleaning solvent must be used in conjunction with the wet-or-dry sandpaper or damage to the sealing surface may result.

Removing Valves

■ **NOTE:** Keep all valves and valve components as a set. Note the original location of each valve seat for use during installation. Return each valve seat to its original location during installation.

- Using a valve spring compressor, compress the valve springs and remove the valve covers. Account for an upper spring retainer.

Fig. 3-22



- Remove the valve seal and the lower retaining spring seat. Discard the valve seal.

98 Arctic Cat 300 2x4 Manual

David Baud



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