



27 - One Piece Thrust Washer

- Lubricate with transmission oil when installing.

28 - Left Flanged Shaft

- Do not interchange, left and right flanged shafts differ.
- Use the parts catalog to check the correct application.

29 - Seal

- Fit the left flanged shaft.
- Left and right diameters differ.
- Replacing with transmission installed. Refer to [„5.1 Left Flange Shaft and Seal“ page 137](#).

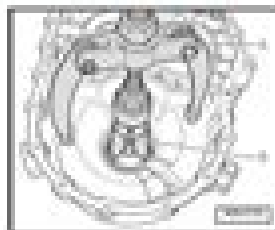
Pulling Tapered Roller Bearing Outer Race Out of Clutch Housing

A - Rubber support -230-

B - Rubber extractor 40 - 58 mm -210-

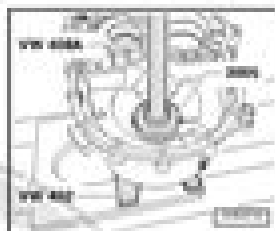


After pulling out, check the washer for damage and replace if necessary.



Pressing Tapered Roller Bearing Outer Race into Clutch Housing

- First install the washer.



Tapered Roller Bearing Inner Race, Pulling Off

- Before mounting the extractor position the -40-100- on the differential housing.



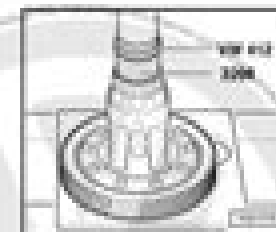
Both tapered roller bearing inner races are pulled off the differential housing in the same way.



Tapered Roller Bearing Inner Race, Pressing On



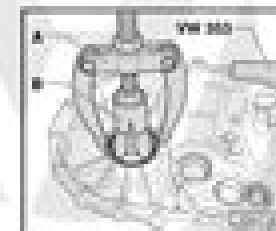
The tapered roller bearing inner races for the transaxle housing and clutch housing are pressed on with the same tools.



Tapered Roller Bearing Outer Race Out of Transmission Housing, Pulling

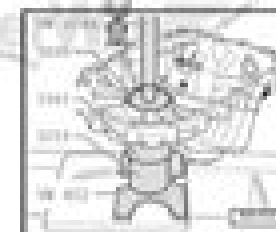
A - Rubber support -230-

B - Rubber extractor 40 - 58 mm -210-



Tapered Roller Bearing Outer Race into Transmission Housing, Pressing

- Support the transmission housing with the -2045- directly below the bearing mounting.

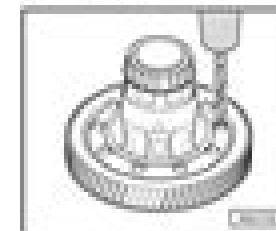


Fluct Heads, Drilling Out

- Drill out the fluct heads with a 12 mm drill from the countersunk side and drive the shafts out with 205.



Clean the differential before and after drilling. Protect the tapered roller bearing from metal particles.



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