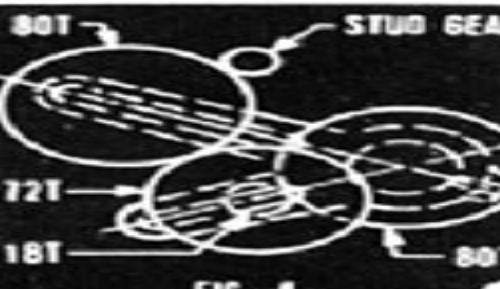
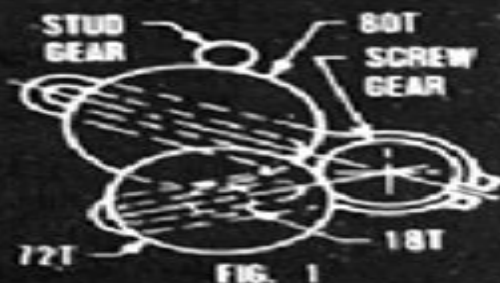


CHART FOR THREADS AND FEEDS

9-INCH WORKSHOP MODEL B LATHE

THREADS PER INCH	STUD GEAR	IDLER GEARS	SCREW GEAR	CROSS FEEDS	LONG. FEEDS
4	24	FIG. 1	48		
4½	24	FIG. 1	54		
5	16	FIG. 1	40		
5½	16	FIG. 1	44		
6	16	FIG. 1	48		
6½	16	FIG. 1	52		
7	16	FIG. 1	56		
7½	16	FIG. 1	60		
8	32	FIG. 2	32		
9	32	FIG. 2	36		
10	32	FIG. 2	40		
11	32	FIG. 2	44		
11½	32	FIG. 2	46		
12	32	FIG. 2	48		
13	32	FIG. 2	52		
14	32	FIG. 2	56		
16	24	FIG. 2	48		
18	24	FIG. 2	54		
20	16	FIG. 2	40		
22	16	FIG. 2	44	.0046	.0155
24	16	FIG. 2	48	.0042	.0142
26	16	FIG. 2	52	.0039	.0131
27	16	FIG. 2	54	.0037	.0126
28	16	FIG. 2	56	.0036	.0122
30	16	FIG. 2	60	.0034	.0114
32	32	FIG. 3	32	.0031	.0107
36	32	FIG. 3	36	.0028	.0095
40	32	FIG. 3	40	.0025	.0085
44	32	FIG. 3	44	.0023	.0078
46	32	FIG. 3	46	.0022	.0074
48	32	FIG. 3	48	.0021	.0071
52	32	FIG. 3	52	.0019	.0066
54	32	FIG. 3	54	.0019	.0063
56	32	FIG. 3	56	.0018	.0061
60	32	FIG. 3	60	.0017	.0057
64	16	FIG. 3	32	.0016	.0053
72	16	FIG. 3	36	.0014	.0047
80	16	FIG. 3	40	.0013	.0043
88	16	FIG. 3	44	.0011	.0039
92	16	FIG. 3	46	.0011	.0037
96	16	FIG. 3	48	.0010	.0036
104	16	FIG. 3	52	.0010	.0033
112	16	FIG. 3	56		.0030
120	16	FIG. 3	60		.0028
160	16	FIG. 4	80		.0021

AUTOMATIC POWER FEEDS
THROUGH FRICTION CLUTCH
IN INCHES PER REVOLUTION
OF HEADSTOCK SPINDLE



Alfa Lathe Threading Chart

BM King



Alfa Lathe Threading Chart:

Unveiling the Magic of Words: A Review of "**Alfa Lathe Threading Chart**"

In some sort of defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their power to kindle emotions, provoke contemplation, and ignite transformative change is actually awe-inspiring. Enter the realm of "**Alfa Lathe Threading Chart**," a mesmerizing literary masterpiece penned by a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve to the book is central themes, examine its distinctive writing style, and assess its profound affect the souls of its readers.

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