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SERVICE RULES

- Use genuine Honda or Honda-recommended parts and lubricants or their equivalents. Parts that do not meet Honda's design specifications may cause damage to the motorcycle.
- 2. Use the special tools designed for this product to avoid damage and incorrect assembly.
- Use only metric tools when servicing the motorcycle. Metric bolts, nuts and screws are not interchangeable with English fasteners.
- 4. Install new gaskets, O-rings, cotter pins, and lock plates when reassembling.
- When tightening bolts or nuts, begin with the larger diameter or inner bolt first. Then tighten to the specified torque diagonally in incremental steps unless a particular sequence is specified.
- 6. Clean parts in cleaning solvent upon disassembly. Lubricate any sliding surfaces before reassembly.
- 7. After reassembly, check all parts for proper installation and operation.
- 8. Route all electrical wires as shown on pages 1-17 through 1-23, Cable and Harness Routing.

MODEL IDENTIFICATION



2003 Honda Cr250r Service Manual

Ying Liu

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