



250-525 SX, MXC, EXC RACING



REPAIR MANUAL  
ENGINE

COMPACT  
disc  
DATA STORAGE



KTM SPORTMOTORCYCLE AG  
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2-55



#### Changing the oil filters

Remove the bolt **1** and swing the breather fuel container **2** forward. Place a receptacle underneath the engine to collect the drained oil. Remove the 4 bolts **3** and disassemble the two oil filter covers.



Using wedge plates, you may now pull the oil filter inserts **4** out of the housing. Clean the oil filter cover, the sealing surfaces of the O-rings and the housing cavity. Check the O-rings of the oil filter covers for damage and, if necessary, replace them.



Put the motorcycle on its side and fill the oil filter housings about halfway with engine oil. Insert the long oil filter at the front and the short oil filter at the back of the housing. Insert the O-rings **5** of the oil filter covers and mount the cover. Mount the bolts and tighten them to 4 Nm/3 lbf.ft.

Reinstall the breather fuel container and tighten the bolt to 3 Nm/2 lbf.ft.



Return the motorcycle to an upright position.

Remove the oil dipstick **7** at the clutch cover and fill to 1.2 liter of fully synthetic engine oil (Motul Power Sports 4T).

Start the engine and check all external connections and oil filter covers for leaks.

Finally, check the engine oil level and, if necessary, correct it.

# 2003 Ktm 250 525 Sx Mxc Exc Engine Service Repair Manual

**MOTOR REPAIR MANUAL.**



### **2003 Ktm 250 525 Sx Mxc Exc Engine Service Repair Manual:**

*KTM EXC Enduro & SX Motocross, '00-'07* Haynes Publishing, 2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the KTM EXC Enduro troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate

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*KTM Enduro & Motocross* Phil Mather, 2007 This manual is a complete guide to servicing and routine maintenance Step by step instructions clearly linked to hundreds of photos and illustrations guide you through each job *Motor Repair Manual ... Fifth Edition [of "Motor Repair Work"], Etc* MOTOR REPAIR MANUAL., 1930

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