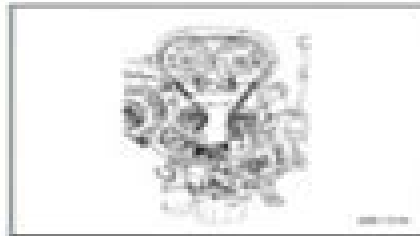
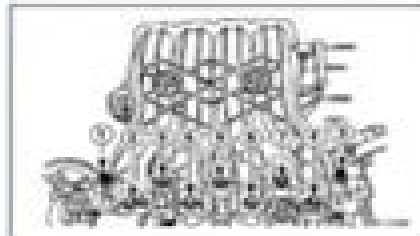


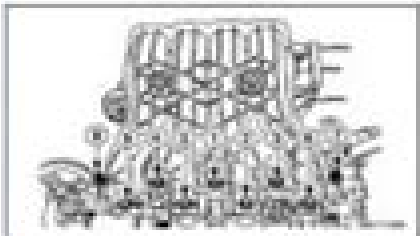
# Chevrolet Optra 2002-2008 Workshop Manual



12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.



14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



## Installation Procedure

1. Install the fuel cap.  
**Tighten**  
Tighten the fuel cap bolts to 25 ft-lbs (34 Nm).
2. Install the new intake manifold.  
**Tighten**  
Tighten the intake manifold bolts and nuts to 25 ft-lbs (34 Nm).



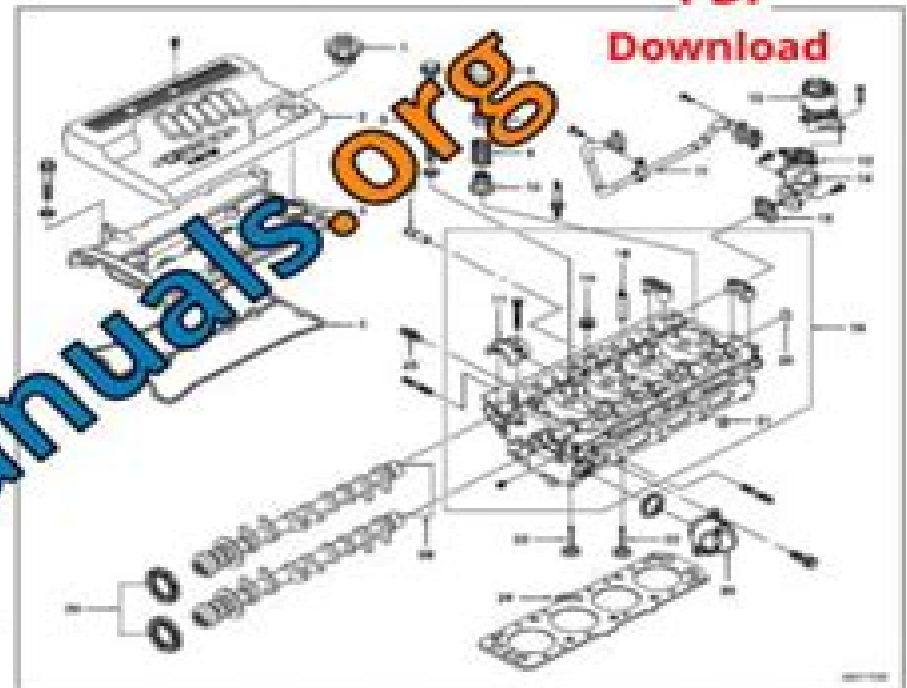
3. Install the exhaust gas recirculation (EGR) pipe.  
**Tighten**  
Tighten the exhaust gas recirculation (EGR) pipe bolts to 15 ft-lbs (20 Nm).

## COMPONENT LOCATOR

### CYLINDER HEAD

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1. Oil Filter Cap
2. Engine Cover
3. Camshaft Cover
4. Camshaft Cover Gasket
5. Camshaft Cover Bolt
6. Hydraulic Tappet Adjuster
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9. Valve Spring
10. Valve Stem Seal
11. EGR Valve Hose
12. EGR Valve
13. EGR Valve Gasket
14. EGR Valve Adapter
15. EGR Valve Adapter Gasket

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**Cliff Ruggles**



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## **Table of Contents 2008 Chevrolet Upler Service Manual**

1. Understanding the eBook 2008 Chevrolet Upler Service Manual
  - The Rise of Digital Reading 2008 Chevrolet Upler Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 2008 Chevrolet Upler Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an eBook 2008 Chevrolet Upler Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 2008 Chevrolet Upler Service Manual
  - Personalized Recommendations
  - 2008 Chevrolet Upler Service Manual User Reviews and Ratings

- 2008 Chevrolet Upler Service Manual and Bestseller Lists
- 5. Accessing 2008 Chevrolet Upler Service Manual Free and Paid eBooks
  - 2008 Chevrolet Upler Service Manual Public Domain eBooks
  - 2008 Chevrolet Upler Service Manual eBook Subscription Services
  - 2008 Chevrolet Upler Service Manual Budget-Friendly Options
- 6. Navigating 2008 Chevrolet Upler Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - 2008 Chevrolet Upler Service Manual Compatibility with Devices
  - 2008 Chevrolet Upler Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 2008 Chevrolet Upler Service Manual
  - Highlighting and Note-Taking 2008 Chevrolet Upler Service Manual
  - Interactive Elements 2008 Chevrolet Upler Service Manual
- 8. Staying Engaged with 2008 Chevrolet Upler Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 2008 Chevrolet Upler Service Manual
- 9. Balancing eBooks and Physical Books 2008 Chevrolet Upler Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 2008 Chevrolet Upler Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 2008 Chevrolet Upler Service Manual
  - Setting Reading Goals 2008 Chevrolet Upler Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2008 Chevrolet Upler Service Manual
  - Fact-Checking eBook Content of 2008 Chevrolet Upler Service Manual
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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web john steinbeck and the pearl background john steinbeck was born in salinas california in 1902 he was the third of four children and the only son of john steinbeck sr and olive hamilton steinbeck growing up in a rural valley near the pacific coast steinbeck was an intense reader and both his father a local government official and his