



Figure 5-13. Differential/Sprocket Assembly
ASSEMBLY

PART NUMBER	TOOL NAME
HD-35316-12	INSTALLER CUP

FASTENER	TORQUE VALUE	
Differential assembly screws	65–70 ft-lbs	88.1–94.9 N·m
Ring gear screws	22–26 ft-lbs	29.8–35.3 N·m

Differential

NOTE

Due to high torque on screws (11), compensator bowl (4) may rotate in vise if not properly clamped.

- See Figure 5-13. If removed, press new grease seals (3) into bore on each end of differential using a suitable press tool.
- Tighten flange of compensator bowl in soft-jawed vise so that a ring gear mounting boss is in contact with top of vise.
- Install differential (2) in compensator bowl. Start ten new screws (11) with flat washers. Tighten to 65–70 ft-lbs (88.1–94.9 N·m) in a crosswise pattern.

Ring Gear

- Clamp ring gear in soft-jawed vise and install compensator bowl onto ring gear.
- Install four screws (10). Tighten to 22–26 ft-lbs (29.8–35.3 N·m) in a crosswise pattern.

Sprocket

NOTE

Replace isolators in complete sets only.

- See Figure 5-13. Lubricate each isolator (6) with 50/50 mix of isopropyl alcohol and water. Do not use a petroleum-based lubricant.
- Push each isolator into compensator bowl (4) so that strap engages slot in rib. Verify that each isolator bottoms in compensator bowl and that each segment is flush against side walls of rib. Leave one isolator raised slightly to be used as a guide when positioning sprocket.
- Using a 50/50 mix of isopropyl alcohol and water, lubricate sides of each isolator where contact occurs with sprocket lugs.
- Align lugs on sprocket (7) with gaps between isolators and install sprocket onto compensator bowl.
- Using a suitable driver such as INSTALLER CUP (PART NUMBER: HD-35316-12), press on sprocket bearing inner race until sprocket bottoms on compensator bowl.
- Install new retaining ring (8) in groove of differential.

Bearings

- See Figure 5-13. Using a suitable driver such as INSTALLER CUP (PART NUMBER: HD-35316-12), press inner race of new sprocket side bearing (9) until it bottoms against sprocket.
- Repeat previous step to install bearing (1) on opposite side.

INSTALLATION

FASTENER	TORQUE VALUE	
Air valve nut	12–15 in-lbs	1.4–1.7 N·m
Battery cable screw	60–70 in-lbs	6.8–7.9 N·m
Differential bearing cap screws	39–44 ft-lbs	52.9–59.7 N·m

- If removed, install shock absorber mounts on pinch blocks.
- Push axle housing forward until pinch blocks engage adapter plate bosses.
- Install air valve:
 - Route air valve and tubes forward through opening at rear of intermediate frame.
 - Secure air valve in frame with nut (flat side inboard). Tighten to 12–15 in-lbs (1.4–1.7 N·m).
 - Install cap.
- See Figure 5-14. Install three new cable straps to secure air tubes to intermediate frame.
- Install rear frame. See Rear Frame (Page 2-51).
- Install and adjust panhard rod. See PANHARD ROD (Page 2-62).
- Install shock absorbers. See Shock Absorbers (Page 2-61).

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Wendi Zhang



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well as a summary of the authors recent achievements on the subject Each report provides a brief sketch of the historical background behind the physical and or chemical principles underlying a specific nanowire fabrication characterization technique or the experimental theoretical methods used to study a given nanowire property or device Despite the diverse topics covered the volume does appear as a unit The writing is generally clear and precise and the numerous illustrations provide an easier understanding of the phenomena described The volume contains 20 Chapters covering altogether many although not all semiconductors of technological interest starting with the IV IV group compounds SiC and SiGe carrying on with the binary and ternary compounds of the III V GaAs AlGaAs GaSb InAs GaP InP and GaN and II VI HgTe HgCdTe families the metal oxides CuO ZnO ZnCoO tungsten oxide and PbTiO₃ and finishing with Bi a semimetal

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Gandhi,2014-10-30 Advances in technology now offer promising solutions to deal with the chronological aging of the cell tissue or organ to synchronize its existence and its use This book covers the developments in and benefits of the latest vitrification technology and its extensive applications in reproductive medicine Protocols of gametes oocyte and sperm embryos blastocysts and ovarian tissue cryopreservation have been reviewed by leaders in the field In order to address the escalation in cross border reproductive tourism entailing the transfer of reproductive cells and tissues rather than the patient the challenges caution and emerging possibilities of nitrogen vapor shipment of vitrified cells have been discussed Current perspectives on oocyte banking present the reader with options and solutions to effectively utilize these gametes despite the physiological deterrents The versatile applications and potential of vitrification of human embryonic stem cells discussed in the concluding chapter is an exciting reality offered by vitrification to help overcome numerous stumbling blocks in the management of various disorders 11th PhD Symposium in Tokyo Japan FIB - International Federation for Structural

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