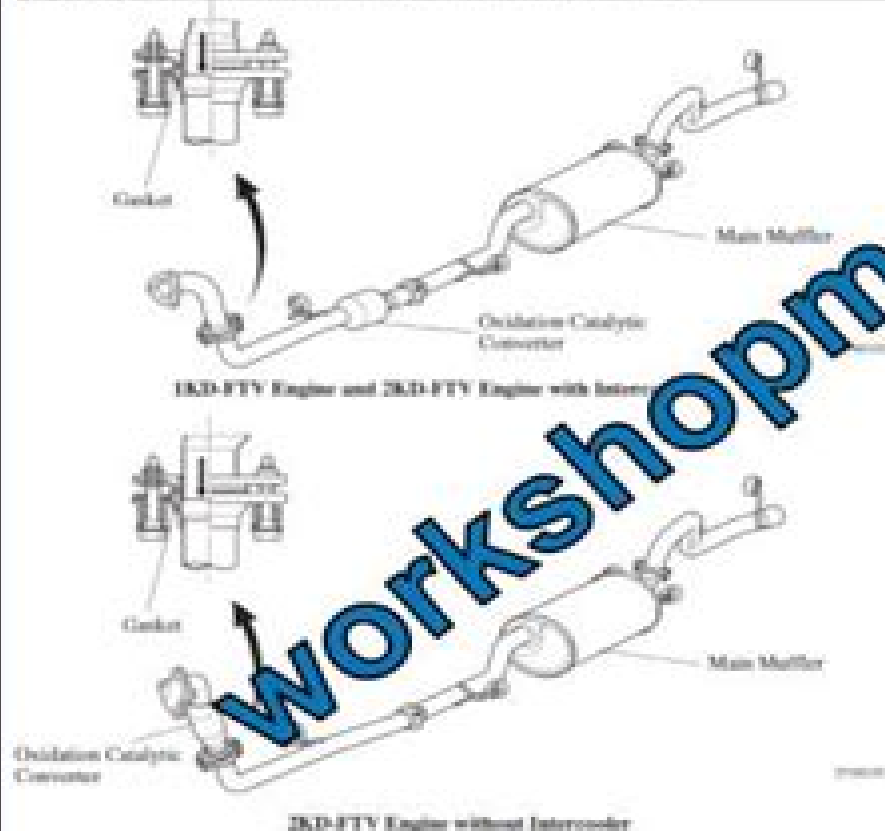


# Toyota Hilux Workshop Manual

- A stainless steel exhaust pipe is used for weight reduction and rust resistance.
- A ball joint is used to join the exhaust from pipe and exhaust manifold. As a result, a simple and reliable construction for reducing vibration has been realized.
- The oxidation catalytic converter is used to clean the exhaust gas particulates, HC and CO. The table below describes the location of the converter (where equipped), in accordance with the engine type and exhaust emission regulation compliance.

| Emission Regulation                          | EURO III or Tier 1                                    |                                                          | EURO I or Non-Compliance |
|----------------------------------------------|-------------------------------------------------------|----------------------------------------------------------|--------------------------|
| Engine Type                                  | 1KD-FTV<br>2KD-FTV (High Version<br>with Intercooler) | 2KD-FTV<br>2KD-FTV (High Version<br>without Intercooler) | All                      |
| Location of Oxidation<br>Catalytic Converter | Integrated with<br>Front Exhaust Pipe                 | Below<br>Exhaust Manifold                                | —                        |



## ENGINE - 1GR-FE ENGINE

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### FUEL SYSTEM

#### General

Fuel delivery pipe made of plastic has been adopted. A compact 12-hole type fuel injector has been adopted. A common rail system for atomization of fuel. Fuel tank made of plastic has been adopted. The fuel tank is coated with polyethylene layers on the inner and outer surfaces to prevent the permeation of fuel. For details, refer to the 1GR-FE and 2GR-FE Engines and Fuel System Section on page 1G-25.

A compact and lightweight fuel filter with fuel sender gauge has been adopted. A quick connector is used to connect the fuel line with the fuel hose for excellent serviceability.



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## **Table of Contents 3 Hilux Service Manual**

1. Understanding the eBook 3 Hilux Service Manual
  - The Rise of Digital Reading 3 Hilux Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 3 Hilux Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 3 Hilux Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 3 Hilux Service Manual
  - Personalized Recommendations
  - 3 Hilux Service Manual User Reviews and Ratings
  - 3 Hilux Service Manual and Bestseller Lists

5. Accessing 3 Hilux Service Manual Free and Paid eBooks
  - 3 Hilux Service Manual Public Domain eBooks
  - 3 Hilux Service Manual eBook Subscription Services
  - 3 Hilux Service Manual Budget-Friendly Options
6. Navigating 3 Hilux Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - 3 Hilux Service Manual Compatibility with Devices
  - 3 Hilux Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 3 Hilux Service Manual
  - Highlighting and Note-Taking 3 Hilux Service Manual
  - Interactive Elements 3 Hilux Service Manual
8. Staying Engaged with 3 Hilux Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 3 Hilux Service Manual
9. Balancing eBooks and Physical Books 3 Hilux Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 3 Hilux Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine 3 Hilux Service Manual
  - Setting Reading Goals 3 Hilux Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 3 Hilux Service Manual
  - Fact-Checking eBook Content of 3 Hilux Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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