

CAM DRIVE REMOVAL

PART NO.	SPECIALTY TOOL
HD-45314	Crankshaft rotating wrench
HD-45653	TDC positioning tool
HD-45306	Crankshaft locking pin
HD-45315	Alternator rotor remover
HD-45491	Tappet compressing tool

1. Remove alternator cover. See 5.8 ALTERNATOR.
2. Remove plug top coils and spark plugs. See 1.21 SPARK PLUG AND COIL.
3. See Figure 3-18. Remove cam cover fasteners in reverse order of torque sequence and remove cam covers.
4. See Figure 3-19. Install TDC POSITIONING TOOL (HD-45653) in front spark plug hole.

CAUTION

Never insert a foreign object, such as a screwdriver, in the spark plug hole. Engine damage can result.

CAUTION

DO NOT ROTATE ENGINE CLOCKWISE. This is opposite the normal engine operation. Engine damage can result.

5. Using CRANKSHAFT ROTATING WRENCH (HD-45314) rotate the engine counter-clockwise (direction of operation). Note when exhaust valve is closing (TDC positioning tool will start to extend as valve closes) and engine is approaching TDC.
6. See Figure 3-20. When the TDC reference tool is fully extended, remove plug from timing hole on right side of engine and insert CRANKSHAFT LOCKING PIN (HD-45306).
7. The crankshaft locking pin should insert flush with engine case. It may be necessary to gently rock the crankshaft using the CRANKSHAFT ROTATING WRENCH (HD-45314) to lock engine at exact TDC.
8. Remove TDC POSITIONING TOOL (HD-45653) and CRANKSHAFT LOCKING PIN (HD-45306).

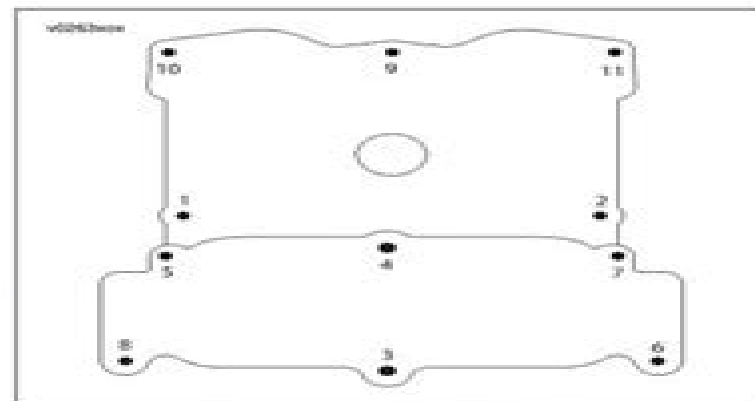


Figure 3-18. Cam Cover Torque Sequence

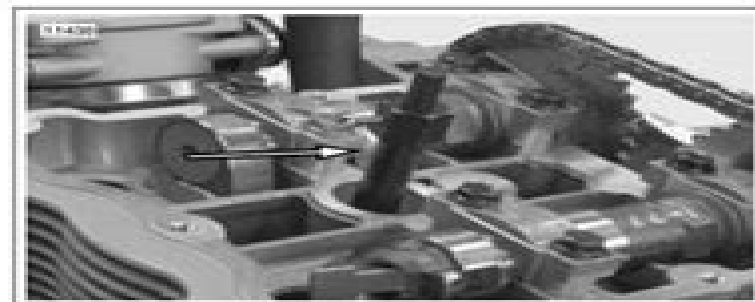


Figure 3-19. Top Dead Center Positioning Tool



Figure 3-20. Crankshaft Locking Pin

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