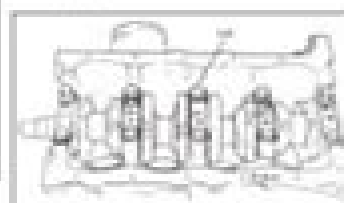
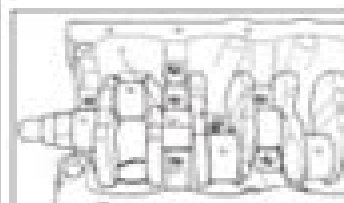


Suzuki Wagon R+ 2000-2008 Workshop Manual

ENGINE MOUNTING



Main Bearings

General Information

- Service main bearings are available in sizes and 0.25 mm (0.009 in.) increments, in different clearance.
- Upper bearing (2) is in figure.
- Lower bearing (1) is in figure.

On each main bearing cap, arrow mark and number are indicated as shown in figure.

When installing each bearing cap to cylinder block, point arrow mark toward crankshaft pulley side and install each cap from that side to flywheel side in ascending order of numbers "1", "2", "3", "4" and "5". Tighten cap bolts to specified torque.

Inspection

Check bearings for pitting, scratches, wear or damage. If any malfunction is found, replace both upper and lower halves. Never replace one half without replacing the other half.

Main bearing clearance

Check clearance by using plastigauge (1) according to following procedure.

- 1) Remove bearing caps.
- 2) Clean bearings and main journals.
- 3) Place a piece of plastigauge to full width of bearing parallel to crankshaft or journal, avoiding oil hole.

- 4) Install bearing cap as previously outlined and evenly torque cap bolts to specified torque.

Bearing cap **MUST** be torqued to specification in order to ensure proper seating of clearance.

Tightening Torque

(1) 54 Nm (5.4 kg-m, 39.5 lb-ft)

NOTE:

Do not rotate crankshaft while plastigauge is installed.

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**Larry Warren, Doug Dodge, John Harold
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Table of Contents 7 Suzuki Wagon R Repair Manual

1. Understanding the eBook 7 Suzuki Wagon R Repair Manual
 - The Rise of Digital Reading 7 Suzuki Wagon R Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 7 Suzuki Wagon R Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 7 Suzuki Wagon R Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 7 Suzuki Wagon R Repair Manual
 - Personalized Recommendations
 - 7 Suzuki Wagon R Repair Manual User Reviews and Ratings
 - 7 Suzuki Wagon R Repair Manual and Bestseller Lists
5. Accessing 7 Suzuki Wagon R Repair Manual Free and Paid eBooks
 - 7 Suzuki Wagon R Repair Manual Public Domain eBooks
 - 7 Suzuki Wagon R Repair Manual eBook Subscription Services
 - 7 Suzuki Wagon R Repair Manual Budget-Friendly Options

6. Navigating 7 Suzuki Wagon R Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 7 Suzuki Wagon R Repair Manual Compatibility with Devices
 - 7 Suzuki Wagon R Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 7 Suzuki Wagon R Repair Manual
 - Highlighting and Note-Taking 7 Suzuki Wagon R Repair Manual
 - Interactive Elements 7 Suzuki Wagon R Repair Manual
8. Staying Engaged with 7 Suzuki Wagon R Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 7 Suzuki Wagon R Repair Manual
9. Balancing eBooks and Physical Books 7 Suzuki Wagon R Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 7 Suzuki Wagon R Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 7 Suzuki Wagon R Repair Manual
 - Setting Reading Goals 7 Suzuki Wagon R Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 7 Suzuki Wagon R Repair Manual
 - Fact-Checking eBook Content of 7 Suzuki Wagon R Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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