

CAUTION Be careful not to damage the seal between surfaces.



Use a pry tool to hammer out the eccentric axle housing if required. Seal leakage will occur after assembly if its bore is dented.

Inspection

Look at the eccentric axle housing for damage. The bore must be free of porches in order to receive new bearings and seals.

Check for worn diameter where the caliper bracket sits.

Inspect O-ring condition where the caliper bracket seats.



Inspect rubber seal condition between the split surfaces of swing arm.

ECCENTRIC AXLE LH O.B.	
SERVICE LIMIT	15 mm (2.05 in)



1 15 mm (2.05 in)

Installation

Installation is the reverse of the removal. If rubber seal has been removed, install it as follows.

- Carefully spread swing arm split using a screw driver.
- Insert seal in one corner of the split.



1. Pry bore to spread the split. Insert seal in one corner.
2. Align seal hole with swing arm hole.

- Align its hole with swing arm hole then insert a screw to retain the seal in place.

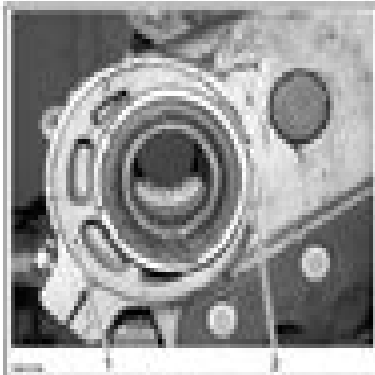


1. Tighten screws to retain seal in place.
- Spread the other corner of swing arm.
- Place the seal in the split.
- Install remaining screws. Keep screws loose.

Do not apply any lubricant on contact surfaces of the eccentric axle housing and swing arm. Otherwise the chain tension will not remain adjusted.

Carefully slide the eccentric axle housing in the swing arm; the snap ring groove side of the eccentric axle housing goes toward left side.

Ensure to position the eccentric as shown.



1. Remove axle housing.
2. Position axle housing.

Install caliper bracket in place.

Install the bolts into the groove of the eccentric axle housing.

NOTE: Make sure it is fully seated. Install all other parts.

CAUTION: It is important to follow the preload procedure to avoid seal and bearing damage. Refer to BRACK DISC HUB for the procedure.

ECCENTRIC AXLE BEARINGS

Inspection

The eccentric axle bearings should turn smoothly and quietly. If not, change the bearings.

If bearings are scored on the axle, the axle must be replaced or its surface cleaned. Bearings must still have a slide fit on the axle, otherwise it will result in a faulty re-assembly and a failure may occur. Bearing races on the axle must be in good condition.

Removal

NOTE: Bearings and seals must be replaced if removed.

Pry out drive axle seals (see 28). Be careful not to damage seal bore or eccentric axle housing.

Use a punch and drive bearings cup outward from opposite end of housing.

Installation

The seal and bearing must be pressed into a dry bore. Use the Pulley flange driver (PN 413 711 100) to make sure the bore is free of grease when the bearing and seal go.

Place new bearings in a freezer for 10 minutes before installation.

Apply 1 axle 609 (PN 413 703 100) in axle housing on the bearing contact area. Press the new race into the eccentric axle housing. To ease the assembly, it is possible to heat the eccentric axle housing at 100°C (212°F), 30 minutes in oven.

WARNING

Clean all grease, outside and inside, from eccentric housing before putting in oven.

Using a bearing packer, pack the bearing with Bombardier Sae-Dip® bearing grease (PN 750 160 010).

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