



ENGINE

ENGINE ASSEMBLY AND ADJUSTMENT

CLUTCH AND OIL PUMP

- | | | |
|------------------|-----------------------|------------------------|
| 1 Clutch spring | 11 Clutch fork | 21 Primary drive gear |
| 2 Pressure plate | 12 Thrust washer | 22 Oil pump gear cover |
| 3 Push plate | 13 Primary drive gear | 23 Oil pump drive gear |
| 4 Push rod 1 | 14 Ball | 24 Oil pump |
| 5 Clutch plate | 15 Push rod 2 | 25 Gear |
| 6 Friction plate | 16 Push lever | |

FRICITION PLATE THICKNESS

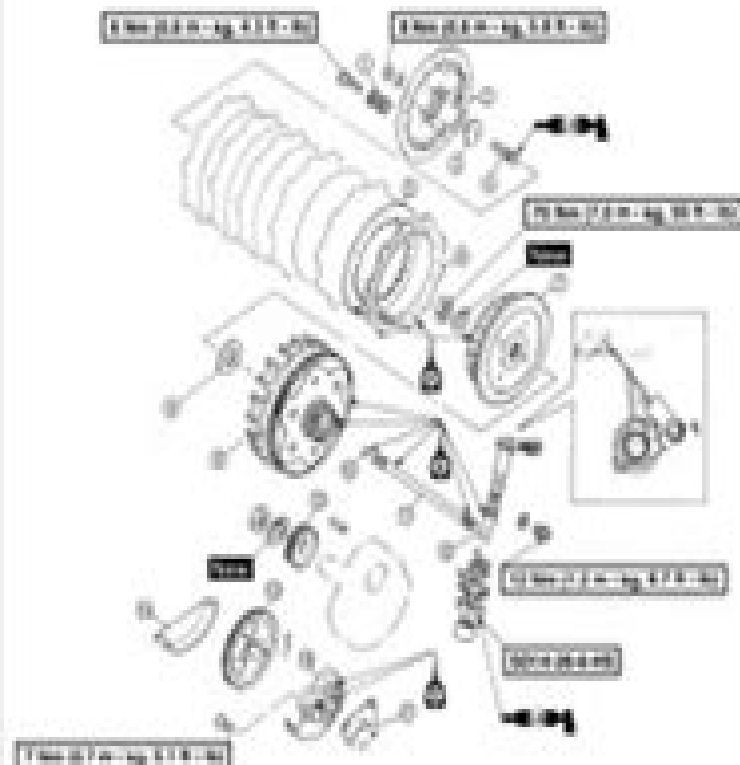
- A 2.00 ± 0.10 mm (0.118 \pm 0.122 in)
 +0.007
 -0.018 mm (0.110 in)

CLUTCH SPRING STANDARD

- B FREE LENGTH
 55.5 mm (2.18 in)

CLUTCH PLATE WARPAGE

- C LIFT
 0.2 mm (0.008 in)



CYLINDER HEAD

- | | |
|--------------------------|-----------------------------|
| 1 Ball | 16 Thrust pin |
| 2 Washer | 17 Governor |
| 3 Thrust plate | 18 Cylinder head gasket |
| 4 Tappet cover (intake) | 19 Breather cover |
| 5 O-ring | 20 O-ring |
| 6 Ball (on head) | 21 O-ring |
| 7 Tappet cover (exhaust) | 22 Cylinder head side cover |
| 8 O-ring | |
| 9 Cylinder head | |

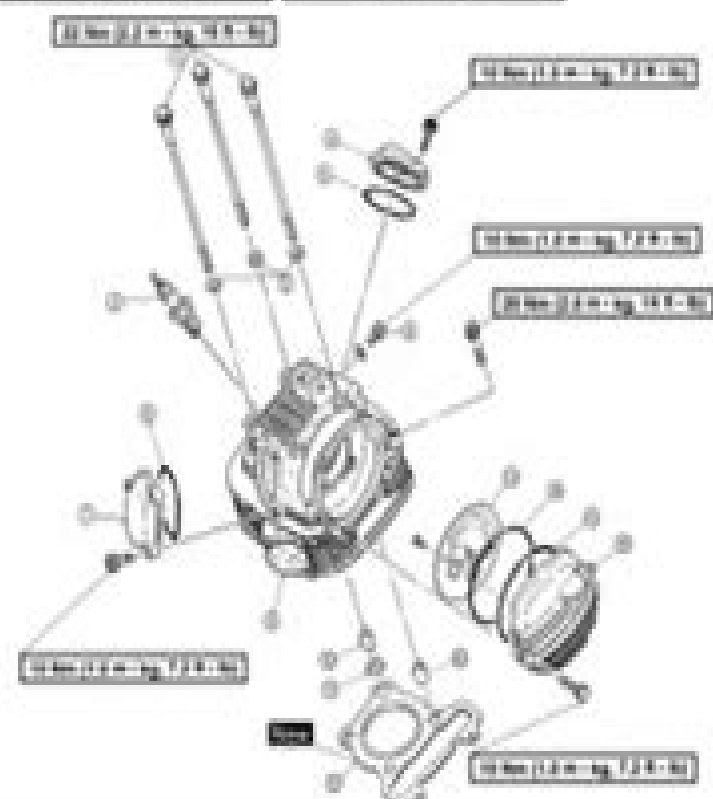
SPARK PLUG TYPE

- A SPARK (IN I.C.A.) STANDARD
 (DENSO)

- B SPARK PLUG GAP
 0.6 \pm 0.7 mm (0.02 \pm 0.03 in)

- C CYLINDER HEAD WARPAGE
 LIFT
 0.05 mm (0.002 in)

TECHNICAL REFERENCE



2007 Yamaha Xt225 Service Manual

Mansur Darlington, Mark Coombs



2007 Yamaha Xt225 Service Manual:

Yamaha XT225 Serow 1992-2007 Service Manual ,2015 **Yamaha XT, TT & SR500 Singles Owners Workshop Manual** Mansur Darlington,Mark Coombs,1990 Yamaha XT & SR 125 Singles Jeremy Churchill,1984 **Yamaha MT-07, '14-'17** Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Yamaha MT 07 model years 2014 through 2017 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate Yamaha Service Manual R5-B. Yamaha Motor Co. Service Department,1971 **Yamaha YTM225DRS** ,1985 Yamaha Combined Service Manual ,1972 *Yamaha YTM225DXK* ,1983 **Yamaha YTM225DRN** ,1985
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