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REMOVAL AND INSTALLATION (Continued)

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(It feders tradaling timing over peaket apply a IA such head of Major: Engine HTV CEN II to the parting lines between the oil pan and colonies block PW NS.

(6) Install theory once and gustet. Tighton Mill opener bedge to S4 Nivo (KD-R: Rise) and MR heits to 12 Non-1906 to Stu-) (Fig. 67).

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80 Install criscksbuft damper and righten conterbuilt to 170 New OCS St. Beck.

(f) Attach person intenting promp to brocket.

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DMING CHAIN AND SPROCKETS

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253 Nanowe opport totalist invendebil. Notice to prince there in this well-

(2) Remote collector head covers, crackshaft durges, and larging chain rows. Sinke to procedures on this section.

CAUTION When aligning timing marks, always notate engine by homing the mankshaft. Fallers to six no will result in nature product pinches dymage.

REMOVAL AND INSTALLATION (Continued)

(12) limited printery timing chain, Stater in priemdivine he then perform.



56 Committed Obside Steeling



Fig. 37 Consthaft End Play Measuring: \$10 Date Instrumental

ROCKER ARMS

(f) Notace cylinder band council). Note to presthere in this section.

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Ch Uning Special Stells \$215 and \$215 Adaptor. depress valve suring only cranigh to colonic tonston on meltion area (Fra. 186).

16: Honore racker area from cylinder head.

CAUTION: if nother press are to be reused, identify position of realise areas for representity in their origlocal paint Blocks.

(i) Repost prevedure for each review arm being



Fig. 38 Rooter Aim - Reinsyal/Installation

- E. TOPRODING TORON MOVES
- 2 HONTON STIN

Inspect the nucleot arm, for sense or decoupe iffig. ON. Septant as merenant.

INSTRULTATION

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- 16 Install nature area to segred position 18 mosel) over value and lask adjuster. Beloase terrior. OR TAKEN SEPTIME.



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