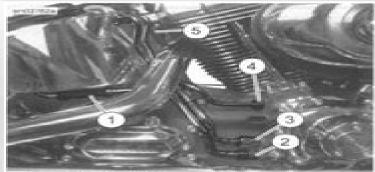
OIL FEED

See Figure 3-1. Oil flows from the oil tank feed line (1) to the engine feed connection (2) at the rear right side of the crankcase.



- 1. Oil tank feed line
- 2. Feed connection on engine
- 3. Return line
- 4. Vent line
- 5. Oil tank

Figure 3-1. Oil Flow from Tank

See Figure 3-2. Running through a passageway in the crankcase (1), oil exits a hole in the crankcase and then enters a hole in the cam support plate (2). Passing through a channel in the cam support plate, oil enters the feed side of the oil pump (3). See 3.5 Oil. PUMP OPERATION. The feed gentors of the nump direct the flow up a second channel in the cam support state.

A passage (5) connects to a pressure relief valve (6) mounted in the bypass port of the cam support plate. When the oil pressure exceeds the setting of the valve spring (35 psi [241kPa]), the orifice opens to bypass (7) excess oil back to the feed side of the pump (3).

See Figure 3-3. Oil not returned to the fixed side exits the cam support plate and passes through a hole in the crankcase. Flowing through a passageway in the crankcase, the oil exits the lower hole in the oil filter mount. The oil pressure sending unit (8) also reads the pressure within that passageway.



Figure 3-2, Cam Support Plate Oil Flow



Figure 3-3. Oil Filter Flow

See Figure 3-2. After circulating through the oil filter, oil is directed back into the crankcase through the spigot in the oil filter mount. Exiting through a passageway in the crankcase, oil reenters the cam support plate (9).

Filtered oil is then routed to the top and bottom ends of the engine. See 3.4 ENGINE OIL FLOW, Top End, 3.4 ENGINE OIL FLOW, Bottom End and 3.4 ENGINE OIL FLOW, Chain Guide Bracket.

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Table of Contents 8 Fatboy Owners Manual

- 1. Understanding the eBook 8 Fatboy Owners Manual
 - The Rise of Digital Reading 8 Fatboy Owners Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying 8 Fatboy Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 8 Fatboy Owners Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from 8 Fatboy Owners Manual
 - Personalized Recommendations
 - 8 Fatboy Owners Manual User Reviews and Ratings
 - 8 Fatboy Owners Manual and Bestseller Lists
- 5. Accessing 8 Fatboy Owners Manual Free and Paid eBooks
 - o 8 Fatboy Owners Manual Public Domain eBooks
 - 8 Fatboy Owners Manual eBook Subscription Services
 - 8 Fatboy Owners Manual Budget-Friendly Options
- 6. Navigating 8 Fatboy Owners Manual eBook Formats

- o ePub, PDF, MOBI, and More
- 8 Fatboy Owners Manual Compatibility with Devices
- 8 Fatboy Owners Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 8 Fatboy Owners Manual
 - Highlighting and Note-Taking 8 Fatboy Owners Manual
 - Interactive Elements 8 Fatboy Owners Manual
- 8. Staying Engaged with 8 Fatboy Owners Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 8 Fatboy Owners Manual
- 9. Balancing eBooks and Physical Books 8 Fatboy Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 8 Fatboy Owners Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 8 Fatboy Owners Manual
 - Setting Reading Goals 8 Fatboy Owners Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 8 Fatboy Owners Manual
 - Fact-Checking eBook Content of 8 Fatboy Owners Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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