

- Ventilstiftführung ① mit Druckfeder ② und Druckhalteventil ③ montieren.

Anzugsdrehmoment = 24 Nm

- Neuen Ölfiltereinsatz ④ in den Ölfilterraum einsetzen.
- Ölfilterdeckel ⑤ und O-Ring ⑥ mit 2 Zylinderschrauben M6 ⑦ befestigen.

Anzugsdrehmoment = 10 Nm

- Motoröl in der vorgeschriebenen Spezifikation einfüllen, bis das Ölniveau im Öltank in dem auf der Ölstandsschraube definierten Bereich liegt.
- Motor starten und ca. 1 Minute im Leerlauf laufen lassen.
- Anschließend nochmals den Ölstand kontrollieren und gegebenenfalls auffüllen.



- Fit excess pressure valve housing ① with pressure spring ② and pressure retaining valve ③.

Tightening torque = 24 Nm

- Mount new oil filter ④ in oil filter housing.
- Fit oil filter cover ⑤ and O-ring ⑥ with 2 Allen screws M6 ⑦.

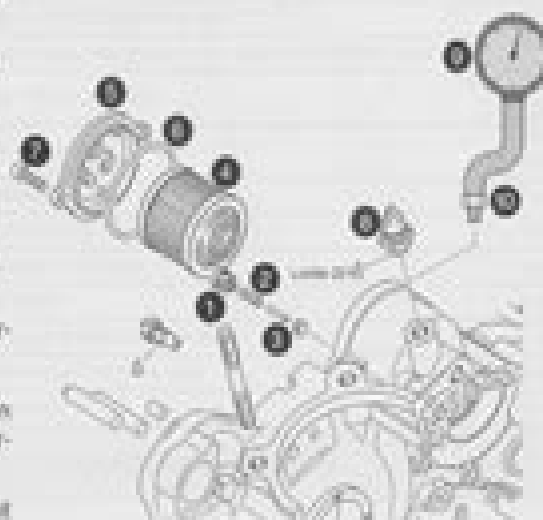
Tightening torque = 10 Nm

- Refill with motor oil of the specification indicated and until the oil level in the oil tank is in the defined area on the oil level gauge.
- Start engine and let it idle for approx. 1 minute.
- Re-check oil level and refill, if necessary.

Öldruck überprüfen

- Anstelle der Öldruckschalters ① kann ein Öldruckmanometer ② mit einem entsprechenden Adapter ③ (Gewinde: 1/8-27 NPT) angeschlossen werden.

Motordrehzahl [1/min]	Druck [bar] (bei max. 60°C Öltemperatur)
1200 ± 100	1,5
5300 ± 100	4



- **Hinweis:** Öldruck bei Öltemperatur 30 - 40°C überprüfen!

- **Achtung:** Wird der Öldruck unterschritten, müssen die Ölpumpen bzw. deren Antriebe überprüft werden.

- Der Öldruckschalter ① muß bei der Wiedermontage mit LOCTITE 221 abgedichtet werden.

Anzugsdrehmoment = 15 Nm

Oil level — check

- Instead of oil pressure switch ① an oil pressure gauge ② with a suitable adapter ③ (thread: 1/8-27 NPT) can be connected.

engine speed [1/min]	pressure [bar] (at max. 60°C oil temperature)
1200 ± 100	1,5
5300 ± 100	4

- **Note:** Check oil pressure at oil temperature of 30 - 40°C!

- **Attention:** If the oil pressure is exceeded, the oil pumps and/or their drives must be checked.

- At reassembly the oil pressure switch ① must be secured with LOCTITE 221.

Tightening torque = 15 Nm

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