

Start, Stop, Direction, and Speed Control

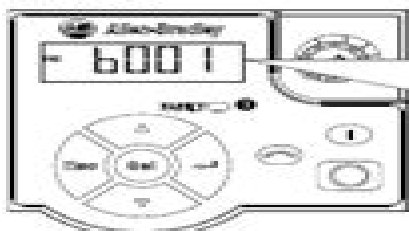
Factory default parameter values allow the drive to be controlled from the keypad. No programming is required to start, stop, change direction, and control speed directly from the keypad.

IMPORTANT To disable reverse operation, see A544 [Reverse Disable].

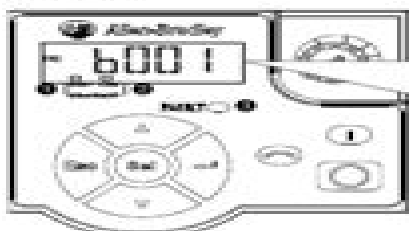
See [Fault Codes on page 29](#) for an explanation of the fault codes.

Display, Control, and Navigation Keys

PowerFlex 523



PowerFlex 525



Menu	Parameter Group and Description
b	Basic Display Commonly viewed drive operating conditions.
P	Basic Program Commonly used programmable functions.
t	Terminal Blocks Programmable terminal functions.
C	Communications Programmable communication functions.
L	Logic (PowerFlex 525 only) Programmable logic functions.
d	Advanced Display Advanced drive operating conditions.
R	Advanced Program Remaining programmable functions.
N	Network Network functions that are shown only when a comm card is used.
M	Modified Functions from the other groups with values changed from default.
f	Fault and Diagnostic Consists of list of codes for specific fault conditions.
G	AppView and CustomView Functions from the other groups organized for specific applications.

PowerFlex 525 Embedded EtherNet/IP Indicators

No.	Display	Display State	Description
1	ENET	Off	Adapter is not connected to the network.
		Steady	Adapter is connected to the network and drive is controlled through Ethernet.
		Flashing	Adapter is connected to the network but drive is not controlled through Ethernet.
2	LINK	Off	Adapter is not connected to the network.
		Steady	Adapter is connected to the network but not transmitting data.
		Flashing	Adapter is connected to the network and transmitting data.

No.	LED	LED State	Description
3	FAULT	Flashing Red	Indicates drive is faulted.

Key	Name	Description	Key	Name	Description
	Up Arrow	Scroll through user-selectable display parameters or groups. Increment values.		Reverse	Used to reverse direction of the drive. Default is active. Controlled by parameters P046, P048, and P050 [Start Source x] and A544 [Reverse Disable].
	Down Arrow			Start	Used to start the drive. Default is active. Controlled by parameters P046, P048, and P050 [Start Source x].
	Escape	Back one step in programming menu. Cancel a change to a parameter value and exit Program Mode.		Stop	Used to stop the drive or clear a fault. This key is always active. Controlled by parameter P045 [Stop Mode].
	Select	Advance one step in programming menu. Select a digit when viewing parameter value.		Potentiometer	Used to control speed of drive. Default is active. Controlled by parameters P047, P049, and P051 [Speed Reference].
	Enter	Advance one step in programming menu. Save a change to a parameter value.			

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