

GMC Envoy 2002-2009 Workshop Manual

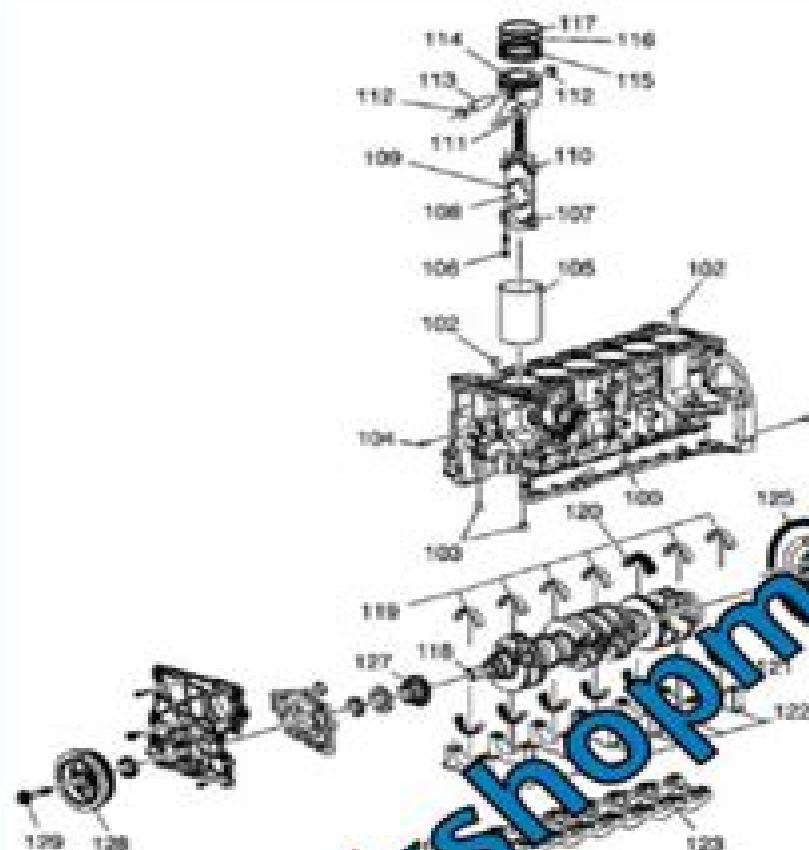


Fig. 19: Engine Block, Crankshaft & Pistons
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
100	Engine Block
101	Transmission Locator Pin
102	Cylinder Head Locator Pin
103	Cylinder Head Locator Pin

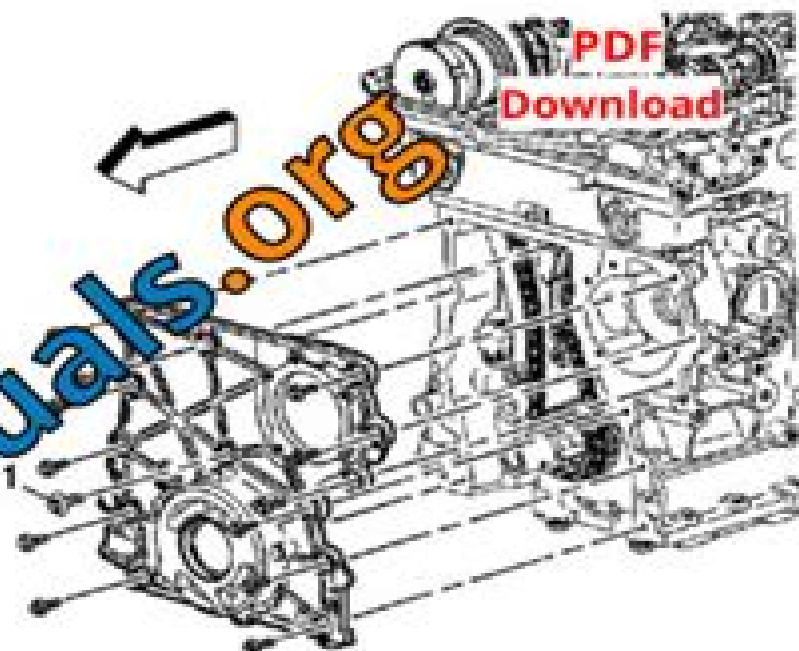


Fig. 166: View Of Engine Front Cover Bolts
Courtesy of GENERAL MOTORS CORP.

5. Install the front cover.

NOTE: Refer to Fastener Notice.

6. Install the front cover bolts, tightening the center bolt (1) last.

Tighten: Tighten the front cover bolts to 10 N·m (89 lb·in).

7. Remove the J 44219. See Special Tools.
8. Raise the vehicle. Refer to Lifting and Jacking the Vehicle.

2003 Gmc Envoy Engine Repair Manual

Louis-Philippe Edmonston



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