

Isuzu Axiom 2002-2004 Workshop Manual

Cylinder Block

Cylinder Block and Associated Parts



Legend

- | | |
|------------------------------|-------------------------------|
| (1) Cylinder Head Assembly | (11) Oil Strainer and G-ring |
| (2) Cylinder Head Gasket | (12) Oil Pump Assembly |
| (3) Crankcase with Oil Pan | (13) Cylinder Block Side Bolt |
| (4) Oil Pipe and G-ring | |
| (5) Oil Strainer and G-ring | |
| (6) Oil Pump Assembly | |
| (7) Cylinder Block Side Bolt | |

Disassembly

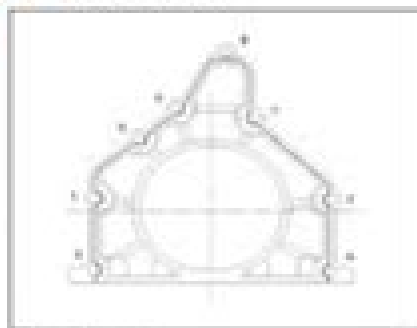
1. Remove oil pump.
2. Remove oil pipe.
3. Remove oil strainer and g-ring.
4. Remove oil pump assembly.
5. Remove oil strainer and g-ring.
6. Remove oil pump assembly.
7. Remove crankcase side bolts.
8. Remove oil gallery.
9. Remove piston and connecting rod assembly.
10. Remove flywheel.



Legend

- (1) Oil gallery
(2) Oil gallery gasket

Remove engine oil to oil seal by and align a lower pin in the cylinder block with that in the oil pan.
Tighten oil gallery fitting bolts to the specified torque.
Torque : 18 N·m (13 ft·lb)



1. Install Flywheel

- ▼ Clean tapered holes in the crankshaft.
- ▼ Remove oil on crankshaft and flywheel fitting surface.

NOTE:

- ▼ Do not reuse the bolts.
- ▼ Do not apply oil or thread lock to the bolts.
- ▼ Tighten fitting bolts to the specified torque.

Torque : 54 N·m (40 ft·lb)



2. Install oil gallery

- ▼ Clean contact surface of oil gallery and main bearing cap.
- Apply engine oil to oil gallery fitting bolts and tighten the bolts in two steps, in the order shown.

Torque :

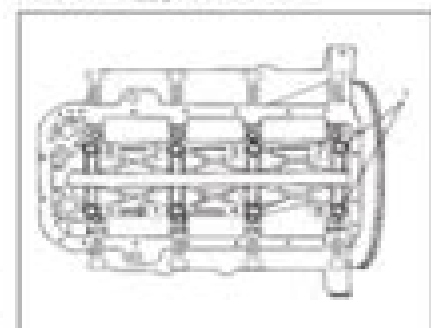
1st step : 25 N·m (23 ft·lb)

2nd step : 50 N·m

- ▼ Install cylinder block side bolts and tighten bolts in order to the specified torque.

Torque : 25 N·m (23 ft·lb)

NOTE: Do not apply the oil to the bolts.



3. Install oil pump assembly

- ▼ Remove oil on cylinder block and oil pump mounting surface.

▼ Apply vacuum (15/227kPa or equivalent) to the oil pump mounting surface.

- ▼ The oil pump assembly must be installed within 2 minutes after vacuum application to prevent premature hardening of vacuum.

2003 Isuzu Axiom Repair Manual

**Isuzu Jidōsha Kabushiki Kaisha, Isuzu
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Table of Contents 2003 Isuzu Axiom Repair Manual

1. Understanding the eBook 2003 Isuzu Axiom Repair Manual
 - The Rise of Digital Reading 2003 Isuzu Axiom Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2003 Isuzu Axiom Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2003 Isuzu Axiom Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2003 Isuzu Axiom Repair Manual
 - Personalized Recommendations
 - 2003 Isuzu Axiom Repair Manual User Reviews and Ratings
 - 2003 Isuzu Axiom Repair Manual and Bestseller Lists
5. Accessing 2003 Isuzu Axiom Repair Manual Free and Paid eBooks
 - 2003 Isuzu Axiom Repair Manual Public Domain eBooks
 - 2003 Isuzu Axiom Repair Manual eBook Subscription Services
 - 2003 Isuzu Axiom Repair Manual Budget-Friendly Options
6. Navigating 2003 Isuzu Axiom Repair Manual eBook Formats

- ePub, PDF, MOBI, and More
- 2003 Isuzu Axiom Repair Manual Compatibility with Devices
- 2003 Isuzu Axiom Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2003 Isuzu Axiom Repair Manual
 - Highlighting and Note-Taking 2003 Isuzu Axiom Repair Manual
 - Interactive Elements 2003 Isuzu Axiom Repair Manual
- 8. Staying Engaged with 2003 Isuzu Axiom Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2003 Isuzu Axiom Repair Manual
- 9. Balancing eBooks and Physical Books 2003 Isuzu Axiom Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2003 Isuzu Axiom Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 2003 Isuzu Axiom Repair Manual
 - Setting Reading Goals 2003 Isuzu Axiom Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2003 Isuzu Axiom Repair Manual
 - Fact-Checking eBook Content of 2003 Isuzu Axiom Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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