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7. POWER UNIT

CYLINDER HEAD ASSEMBLY

(Cylinder head / valve / camshaft)

REMOVAL

First to removing cylinder head :

- Remove power unit (See page 6-1 to 6-6)
- Remove timing chain (See page 8-14 to 8-16)

1. Remove bolt (1) and oil pump (2).
2. Remove oil relief valve (3) and gasket (4).

3. Remove bolt securing camshaft housing (5) to cylinder head, then remove each camshaft housing.

NOTE

For ease of assembly, note position of each internal cam shaft housing.

4. Remove intake and exhaust camshafts.

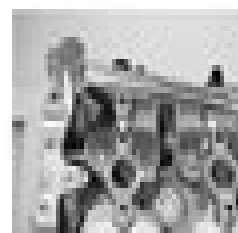
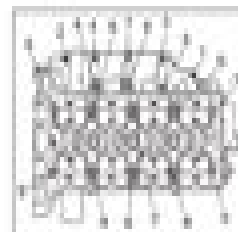
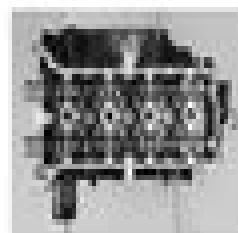
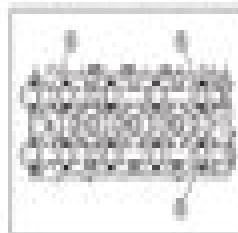
5. Loosen and remove (16) cylinder head bolts according to the removal order in figure and remove them.

6. Remove cylinder head assembly and head gasket.

NOTE

Use special tool (1) not deep socket wrench when loosening cylinder head bolts.

- **W016-10010** : Deep socket wrench (16 mm)



POWER UNIT 7-21

INSTALLATION

Installed in 6 reverse order of removal with special attention to the following steps.

CAUTION

Do not reuse gasket once removed. Always use a new gasket.

1. Insert head gasket and place cylinder head gasket into position on cylinder.
2. Position cylinder head on cylinder.
3. Apply torque of bolts to cylinder head bolts and tighten them gradually as follows.

- (a) Tighten all bolts to 50 percent (%) of specified torque according to removal order in figure.

② Cylinder head bolt :

- 1st step : 10 mm (10 Nm (0.7 kg-m, 5.0 ft-lb))
- 2nd step : 12 Nm (1.2 kg-m, 8.8 ft-lb)

- (a) Loosen all bolts to 1/4 turn (1/4 turn, (1/4 turn)) according to removal order in figure.

- (a) Again tighten all bolts to 50 percent (%) of specified torque according to removal order in figure.

③ Cylinder head bolt :

- 1st step : 10 mm (10 Nm (0.7 kg-m, 5.0 ft-lb))
- 2nd step : 12 Nm (1.2 kg-m, 8.8 ft-lb)

- (a) Finally tighten all bolts to specified torque according to removal order in figure.

④ Cylinder head bolt :

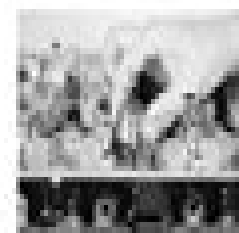
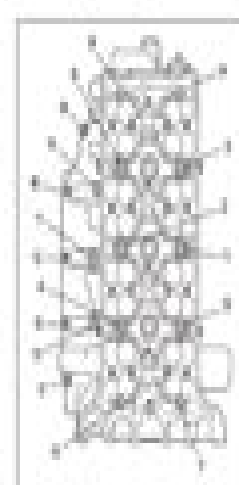
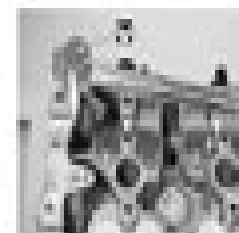
- Final step : 10 mm (10 Nm (0.7 kg-m, 5.0 ft-lb))
- 2nd step : 12 Nm (1.2 kg-m, 8.8 ft-lb)

NOTE

Use special tool (1) not deep socket wrench when tightening cylinder head bolts.

- **W016-10010** : Deep socket wrench (16 mm)

4. Apply torque of around tappets and install them.
5. Install tappet shims.
6. Apply torque of 1/4 surface of each camshaft lobe and just not, then install them.



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H Kauffman



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