

LEFT CRANKCASE BEARING REPLACEMENT

Remove the left countershaft and gearshift spindle oil seals.

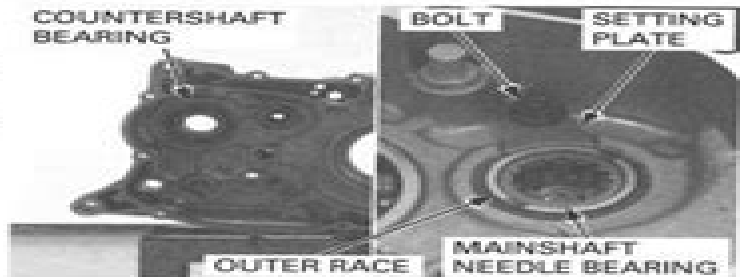


Remove the mainshaft needle bearing. Remove the bolt and setting plate.

Always wear insulated gloves when handling a heated crankcase.

Heat the crankcase around the mainshaft bearing outer race to 80°C (176°F). Remove the outer race from the left crankcase.

Drive the countershaft bearing out of the left crankcase.

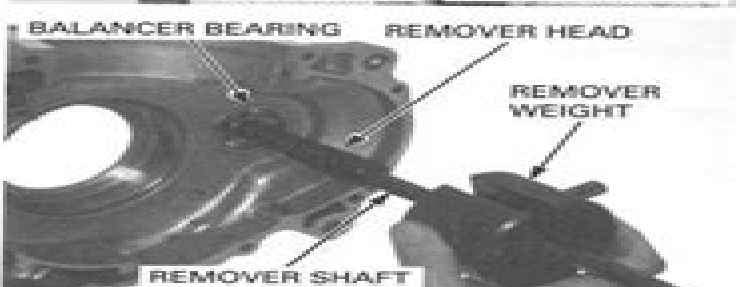


Remove the balancer bearing using the special tools.

TOOLS:

Remover shaft, 15 mm
Remover head, 16 mm
Remover weight

07936-KC10100
07936-MK50100
07741-0010201 or
07936-3710200 or
07936-371020A
(U.S.A. only)



Drive new bearings (balancer and countershaft bearings) into the left crankcase.

TOOLS:

Balancer bearing:

Driver
Attachment, 42 x 47 mm
Pilot, 16 mm

07749-0010000
07746-0010300
07746-0041300

Countershaft bearing:

Driver
Attachment, 62 x 68 mm
Pilot, 25 mm

07749-0010000
07746-0010500
07746-0040600



3 Honda Xr 100 Maintenance Manual

Arturo Cuomo



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