TORQUE SPECIFICATIONS

Crankcase Front Cover					
Flywheel Housing Cover	, 9	$N \cdot m$	(80 B)	b. in.)
Oil Filter Bypass Valve	. 9	$N \cdot m$	(80 II	b. in.)
Oil Pan to Crankcase (1/4-20) 1	11	I m ()	100 II	b. in.	Ĵ.
Oil Pump Cover	, 9	N·m	(80 B)	b. in.	X.
Rocker Arm Cover	9	N·m	(80 R)	, in.	Ŋ.
Camshaft sprocket	27	N·m	(20)	b. ft.	3
Oil Pan to Crankcase Nuts					
Oil Pan Studs To Crankcase at Corners					
Oil Pan Studs - Pan to Case					ME I
Clutch Pressure Plate					
Distributor Clamp					
Flywheel Housing					
Manifold (Exhaust)					
Manifold (Inlet)		$N \cdot m$	April 1997 Sept.	March 1971	100
Water Outlet		$N\!\cdot\! m$	377	70.00	76
Water Pump	10.000	N·m	Acres 10	March 19 March	100
Connecting Rod Cap					
Cylinder Head		$N \cdot m$	4.77	70.00	78.
		N·m	2		200
Oil Pump					
		N·m	A		1,00
Flywheel					
Torsional Damper					
Oil Pan Drain Plug					
Spark Plug	30	N·m	(22.1)	b. ft.)

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H Kauffman

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