

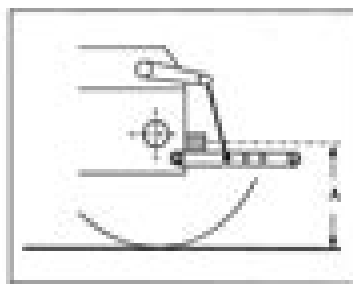
E.1.5 - REAR POWER TAKE-OFF

• Output shafts:

- 1 shaft output
- 8 and 21 options

• Height of the exit shaft above the ground with standard types:

Row type	Height of exit shaft above the ground (A)
18 x R 34	390 mm
18 x R 38	750 mm
18 x R 38	777 mm
20 x R 38	815 mm



• Direction of rotation:

- Clockwise seen from opposite the power take-off output

• Standard power take-off speeds:

- 4 speeds are possible: 540 - 540 ECO², 1000 and 1000 ECO²

• Power take-off speeds at rated engine speeds:

- 800 rpm for 2200 engine rpm (540)
- 775 rpm for 2000 engine rpm (540 ECO²)
- 1100 rpm for 2200 engine rpm (1000)
- 1025 rpm for 2000 engine rpm (1000 ECO²)

• Engine speeds at standard power take-off speeds:

- 1875 engine rpm for 540 PTO rpm
- 1850 engine rpm for 540 ECO PTO rpm²
- 2000 engine rpm for 1000 PTO rpm
- 1848 engine rpm for 1000 PTO-ECO rpm²

² PTO

• Speed in proportion to forward speed:

Number of power take-off rotations for 1 wheel rotation

in 540 position:

- 6.47 turns/r² (ARES 540 - 550 - 610-620)
- 6.58 turns/r² (ARES 630 - 640)

in 1000 position:

- 15.54 turns/r² (ARES 540 - 550 - 610-620)
- 15.69 turns/r² (ARES 630 - 640)

• Speed selection by lever:

in the cab for speeds:

- 540/1000
- 540 ECO/1000 ECO²
- proportional²

E.2 - OPERATING INSTRUCTIONS

LEVER (A)

• Gear selection:

This lever can be moved when the tractor is moving. To do this, release the accelerator pedal, disengage, select the required gear, engage the clutch progressively and then accelerate.



IMPORTANT: If you have to leave the driving position while the engine is running you must apply the handbrake and:

- Set the hand accelerator lever to stop.
- Put the gear lever and forward/reverse selector into neutral.
- When moving downhill, always keep a gear engaged, never dis-clutch. The gear engaged should correspond to the one which would be used to climb an equivalent slope.

• Selecting the road (forward) and field (reverse) ranges:

- The road and field ranges are controlled hydraulically and the ranges can only be changed with the engine running.

- To select the chosen range, move the gear lever (A) into neutral then push it sideways to the right.

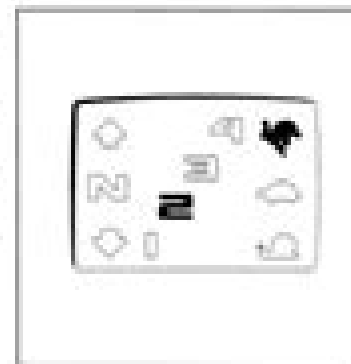
- The change in range is shown on the display (the rear or forward symbol lights up).

- The range can be changed while the tractor is moving.

- Changing from road range to field range takes place at a forward speed below 8 km/h (except for ARES 630-640, when it is 5 km/h).

- Changing from field range to road range takes place at a forward speed below 10 km/h.

Note: When the engine is started the range into selected is the same as when the engine was stopped.



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Xiaolong Qi



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, *Operator's, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Light, Ignition Timing, MKB Manufacturing Corporation (NSN 4910-00-937-5724)*. ,1990 *Technical Manual* United States. War Department,1940

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