



Front brake disc bolt
17 N·m (1.7 kgf·m, 13 lb·ft)
LOCTITE®

SCA11143

NOTICE

Replace the brake disc bolts with new ones.

TIP

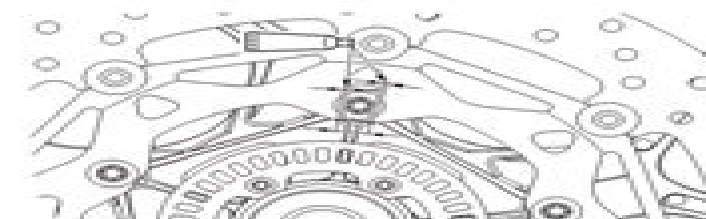
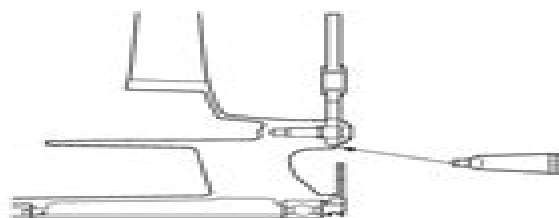
Tighten the brake disc bolts in stages and in a crisscross pattern.

2. Apply:

- Sealant

TIP

Apply Three Bond No. 1215B® onto the corner of brake disc and wheel.



3. Check:

- Front brake discs
Refer to "CHECKING THE FRONT BRAKE DISCS" on page 4-57.

4. Lubricate:

- Oil seal lips



Recommended lubricant
Lithium-soap-based grease

5. Install:

- Collar
- Front wheel
- Front wheel axle
- Front wheel axle nut

TIP

Apply lithium soap-based grease onto the mating surface of the front wheel axle nut.

6. Tighten:

- Front wheel axle nut



Front wheel axle nut
115 N·m (11.5 kgf·m, 85 lb·ft)

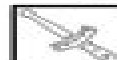
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NOTICE

Before tightening the wheel axle nut, push down hard on the handlebar(s) several times and check if the front fork rebounds smoothly.

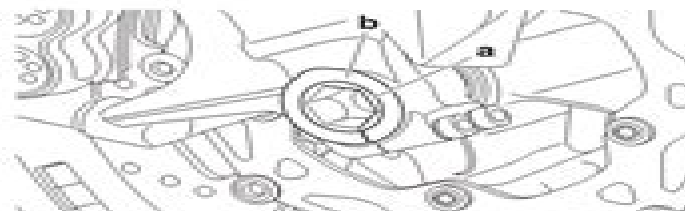
7. Tighten:

- Front wheel axle pinch bolt
 - Tighten the pinch bolt "2", pinch bolt "1", and pinch bolt "2" to the specified torque in this order.

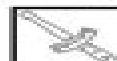


Front wheel axle pinch bolt
21 N·m (2.1 kgf·m, 15 lb·ft)

- Check that the right end "a" of the front axle is flush with the front fork "b". If necessary, manually push the front axle or lightly tap it with a soft hammer until its end is flush with the front fork. However, if the surface of the front axle end is not parallel to the surface of the front fork, align a point on the outer edge of the axle with the fork, making sure that the axle does not protrude past the fork.



- Tighten the pinch bolt "4", pinch bolt "3", and pinch bolt "4" to the specified torque in this order.



Front wheel axle pinch bolt
21 N·m (2.1 kgf·m, 15 lb·ft)

6 R1 Service Manual

Victor M. Corman



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