

SECTION 11

OPERATION AND SERVICE INSTRUCTIONS

2.1 PRINCIPLES OF OPERATION

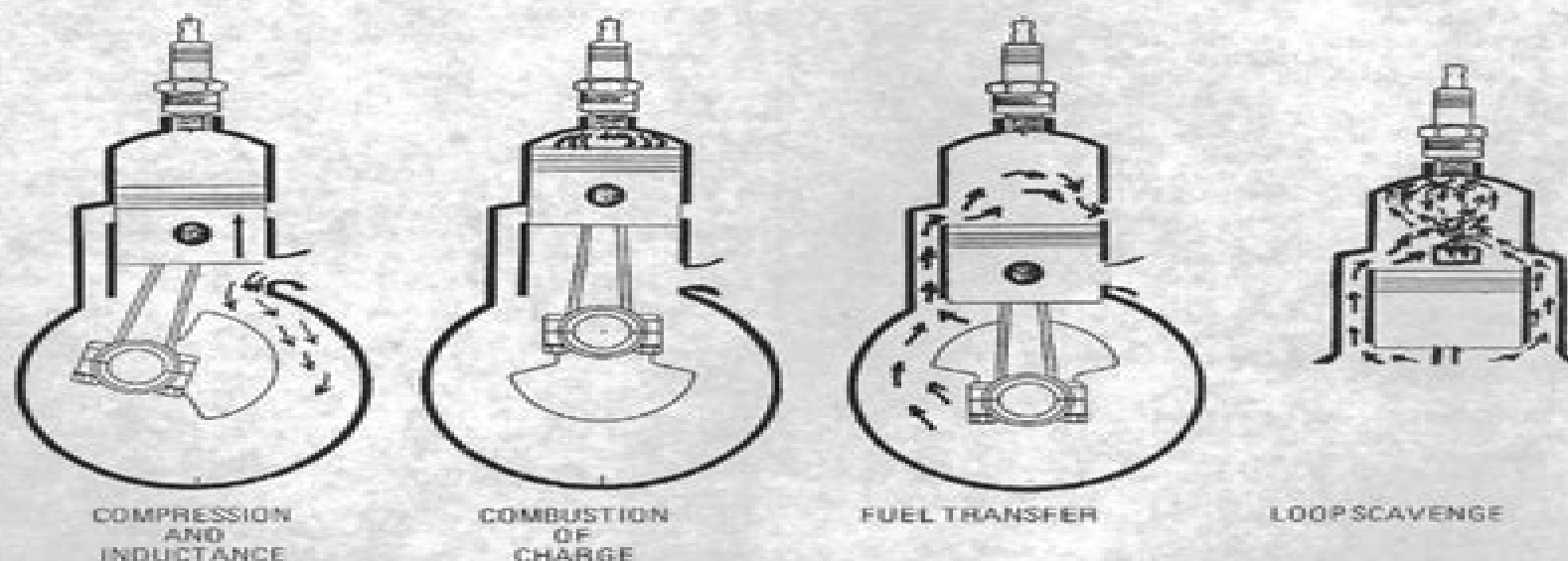
- a. The DCW two stroke engine is designed to complete in one revolution, or two strokes of the piston, the complete cycle of (a) fuel/air induction, (b) compression of the fuel mixture, (c) combustion, (d) exhaust of the burned gases.
- b. The construction of the engine requires a sealed crankcase and a cylinder having four carefully positioned ports as follows:
 1. Carburetor inlet for induction of the fuel/air mixture.
 2. Transfer ducts leading to transfer ports for transferring the mixture from the crankcase to the combustion chamber.
 3. Exhaust port for exhausting the burned gases.
- c. The first stroke of the piston, from bottom dead center (B.D.C.) to the top dead center (T.D.C.), has two functions:

1. To induce a mixture of fuel and air into the crankcase via the carburetor.
2. To compress the charge in the combustion chamber.
- d. The second stroke of the piston, from T.D.C. to B.D.C., also has two functions:
 1. To uncover the exhaust ports and allow the burned gases to escape.
 2. To compress the fuel mixture in the crankcase and transfer it through the transfer ducts to the combustion chamber.

2.2 SEQUENCE OF OPERATION (see Figure 2-1)

- a. As the crankshaft rotates, the piston moves from the B.D.C. position, thus creating a depression (or partial vacuum) in the crankcase. When the piston uncovers the

Fig. 2-1



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