

GENERAL INFORMATION

CRANKSHAFT/TRANSMISSION			Unit: mm (in)	
ITEM			STANDARD	SERVICE LIMIT
Crankshaft	Connecting rod side clearance		0.10 – 0.25 (0.004 – 0.010)	0.28 (0.011)
	Crankpin bearing oil clearance		0.032 – 0.062 (0.0015 – 0.0024)	0.070 (0.0028)
	Main journal bearing oil clearance		0.030 – 0.054 (0.0011 – 0.0021)	0.068 (0.0027)
	Runout		—	0.05 (0.002)
Shift fork, fork shaft	I.D.		14.000 – 14.018 (0.5512 – 0.5519)	14.04 (0.553)
	Claw thickness		5.93 – 6.00 (0.233 – 0.236)	5.83 (0.230)
	Shift fork shaft O.D.		13.966 – 13.984 (0.5498 – 0.5506)	13.966 (0.5494)
Transmission	Gear I.D.	M4, M5	31.000 – 31.025 (1.2205 – 1.2215)	31.035 (1.2218)
		C1	30.000 – 30.025 (1.1811 – 1.1821)	30.035 (1.1825)
		C2/C3	33.000 – 33.025 (1.2992 – 1.3002)	33.035 (1.3006)
	Gear bushing O.D.	M4, M5	30.950 – 30.975 (1.2185 – 1.2195)	30.94 (1.218)
		C1	25.987 – 26.000 (1.0232 – 1.0236)	25.977 (1.0227)
		C2/C3	32.950 – 32.965 (1.2972 – 1.2978)	32.94 (1.297)
	Gear-to-bushing clearance	M4, M5	0.025 – 0.075 (0.0010 – 0.0030)	0.095 (0.0037)
		C2/C3	0.035 – 0.075 (0.0014 – 0.0030)	0.095 (0.0037)
	Gear bushing I.D.	M4	27.985 – 28.006 (1.1018 – 1.1025)	28.03 (1.104)
		C1	22.050 – 22.150 (0.8681 – 0.8720)	22.170 (0.8728)
		C2/C3	30.000 – 30.030 (1.1811 – 1.1823)	30.050 (1.1831)
	Mainshaft O.D.	at M4	27.959 – 27.980 (1.1007 – 1.1016)	27.940 (1.1000)
		clutch outer guide	27.980 – 27.993 (1.1016 – 1.1021)	27.970 (1.1012)
	Countershaft O.D.	at C1	21.980 – 21.993 (0.8653 – 0.8659)	21.97 (0.865)
		at C2/C3	29.959 – 29.980 (1.1795 – 1.1803)	29.94 (1.179)
	Bushing-to-shaft clearance	M4	0.005 – 0.047 (0.0002 – 0.0019)	0.067 (0.0026)
		C1	0.057 – 0.170 (0.0022 – 0.0067)	0.190 (0.0075)
		C2/C3	0.020 – 0.071 (0.0008 – 0.0028)	0.091 (0.0036)

FINAL DRIVE			Unit: mm (in)	
ITEM		STANDARD	SERVICE LIMIT	
Recommended final drive oil		Hypoid gear oil, SAE #80	—	
Final drive oil capacity	at disassembly	150 cm ³ (5.1 US oz, 5.3 Imp oz)	—	
	at draining	120 cm ³ (4.1 US oz, 4.2 Imp oz)	—	
Final drive gear backlash		0.05 – 0.015 (0.002 – 0.006)	0.30 (0.012)	
Backlash difference between measurement		—	0.10 (0.004)	
Ring gear-to-stop pin clearance		0.30 – 0.60 (0.012 – 0.024)	—	
Final drive gear assembly preload		0.2 – 0.4 N·m (2 – 4 kgf·cm, 1.7 – 3.5 lbf·ft)	—	

7 Vtx 1800 Service Manual

M Woodhall



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