

3114, 3116 and 3126 Engines for Caterpillar Built Machines, SENR3582-16

Unit Injector Mechanism

3114 Engines and 3116 Engines

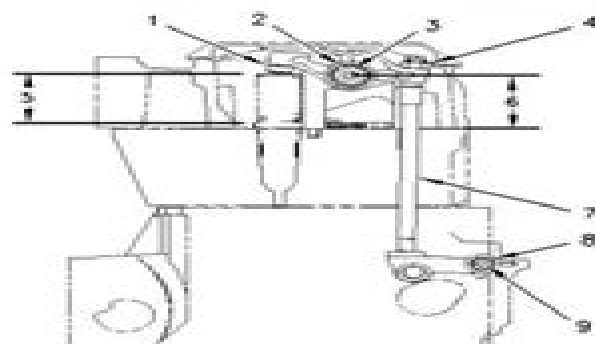


Illustration 1

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3114 Engines and 3116 Engines

(1) Injector rocker arm assembly (2) Rocker arm bearing

Bore in rocker arm bearing ... 24.802 ± 0.020 mm (0.9765 ± 0.0008 inch)

(3) Rocker arm shaft

Diameter of new rocker arm shaft ... 24.755 ± 0.010 mm (0.9746 ± 0.0004 inch)

Note: The oil holes in the rocker arm bearing must be aligned with the oil holes in the rocker arm., (4) Locknut

Tighten the locknut to the following torque. ... 33 ± 7 N·m (24 ± 5 lb ft)

(5) Fuel timing dimension

Note: Use the following references to obtain the correct fuel timing dimension.

- Engine Information Plate
- TMI (Technical Marketing Information)
- Fuel Setting and Related Information Fiche

(6) Support for rocker arm assembly

Height of the support ... 70.6 mm (2.78 inch)

(7) Push rod for injector

The length of the push rod for the injector ... 221 mm (8.7 inch)

Note: The length of the push rod (7) for the injector is a total length. This length is measured from the top of the concave end to the bottom of the ball end. The dimension was measured with a scale. The dimension is only a reference dimension., (8) Lifter arm

Bore in the lifter arm ... 15.670 ± 0.013 mm (0.6169 ± 0.0005 inch)

(9) Shaft for lifter arm

Diameter of new shaft for lifter arm ... 15.620 ± 0.018 mm (0.6150 ± 0.0007 inch)

3116 Injector Manual

DJ Losen



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Table of Contents 3116 Injector Manual

1. Understanding the eBook 3116 Injector Manual
 - The Rise of Digital Reading 3116 Injector Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 3116 Injector Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 3116 Injector Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 3116 Injector Manual
 - Personalized Recommendations
 - 3116 Injector Manual User Reviews and Ratings
 - 3116 Injector Manual and Bestseller Lists
5. Accessing 3116 Injector Manual Free and Paid eBooks
 - 3116 Injector Manual Public Domain eBooks
 - 3116 Injector Manual eBook Subscription Services
 - 3116 Injector Manual Budget-Friendly Options
6. Navigating 3116 Injector Manual eBook Formats

- ePub, PDF, MOBI, and More
- 3116 Injector Manual Compatibility with Devices
- 3116 Injector Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 3116 Injector Manual
 - Highlighting and Note-Taking 3116 Injector Manual
 - Interactive Elements 3116 Injector Manual
- 8. Staying Engaged with 3116 Injector Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 3116 Injector Manual
- 9. Balancing eBooks and Physical Books 3116 Injector Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 3116 Injector Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 3116 Injector Manual
 - Setting Reading Goals 3116 Injector Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 3116 Injector Manual
 - Fact-Checking eBook Content of 3116 Injector Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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