

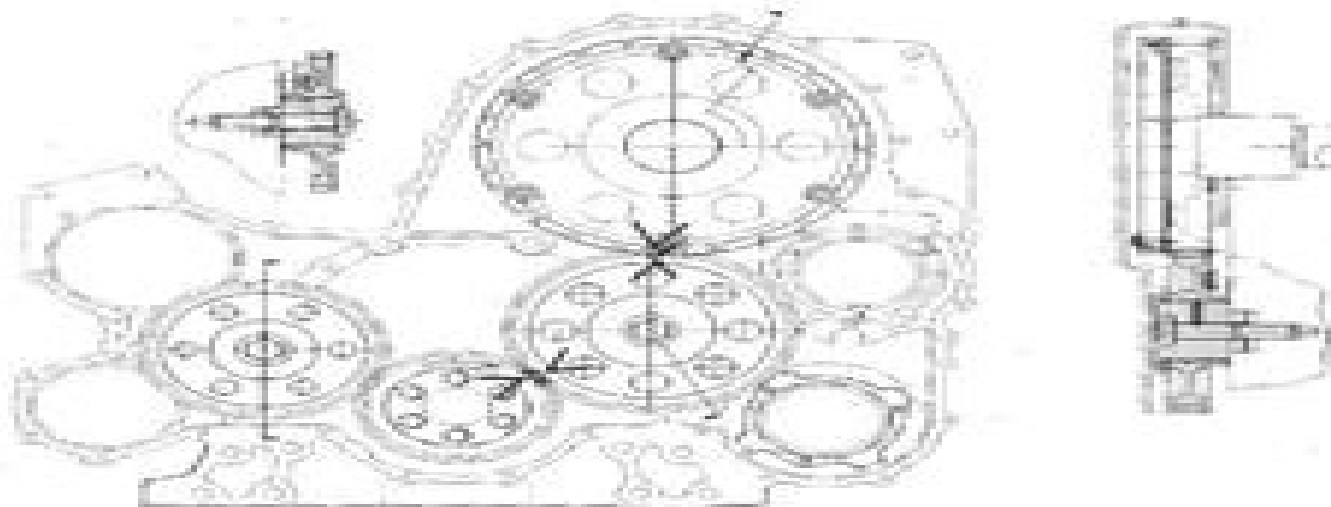


Typical Example

NOTE: When installing the camshaft, rotating it both clockwise and counter clockwise directions will help prevent it from binding in the bearing bores.

2. Put engine oil on the lobes and journals of the camshaft. Carefully install the camshaft.

NOTE: When installing the camshaft, be sure the number one cylinder is at (TDC) top dead center of the compression stroke with the timing pin installed in the flywheel. Camshaft timing is very important. Cam gear timing marks must line up with idler gear timing marks as illustrated. For more information about timing of engine, refer to Specifications module, Form No. SENR5908.



CAMSHAFT

Camshaft Timing

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N Noddings



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