

ELECTRONICALLY COMMUTATED MOTORS FOR FAN APPLICATIONS

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Abstract - An important market for electronically commutated (EC) motors are fan applications, where low acoustic noise is of increasing importance. External rotor motors are especially advantageous for space-saving fan-motor-units. The acoustic noise of the motor can be influenced considerably by the commutation strategy. The commutating process has been analyzed using space vectors. Motor noise has been reduced significantly using new modulation strategies.

1. MOTORS FOR FAN APPLICATIONS

External rotor motors in which the cowl-shaped rotor revolves around the stationary stator are often used in fan applications. Their stator winding can be produced with an NC winding machine or with a very fast flyer technology, depending on the wire diameter. The single tooth winding produces an extraordinary short winding head length thus allowing space-saving design and reduced copper losses.

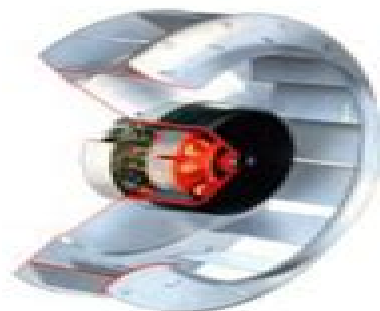


Fig. 1: Centrifugal fan with external rotor motor

The motor shaft is integrated into the rotor construction. For centrifugal fans (Fig. 1), the external rotor motor can be fitted inside the fan impeller itself. For axial fans, the blades can be directly mounted on the rotor (Fig. 2). Both versions result in a space-saving fan-motor-unit. The firm connection between all rotating parts in a fan also ensures accurate balancing. As a result, the rotor bearings experience lower stresses. In addition, the motor is positioned straight in the air stream, providing better overall cooling, which extends lifetime of the machine.

Conventional (brushed) DC motors can be utilized only with fans for relatively few operating hours. Switched reluctance machines are not preferred because of their poor noise behavior. Therefore, mainly single-phase or three-phase induction and EC motors are used as a fan drive. EC motors, also called brushless DC (BLDC) motors, have some major technical advantages: high energy density, high efficiency, wide speed range, easy speed controllability, and long lifetime expectancy.

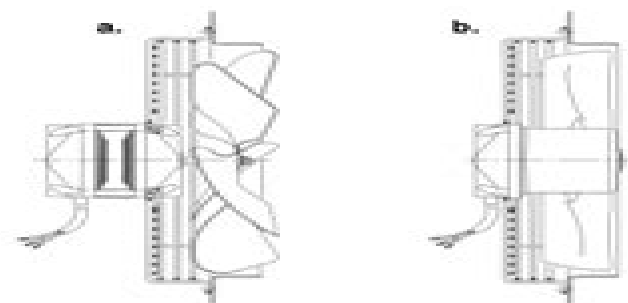


Fig. 2: Axial fan with internal rotor motor (a) and with a space-saving external rotor motor

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34 3402 04 03 01 2006 Electronically Commutated Motors Book Review: Unveiling the Magic of Language

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Table of Contents 34 3402 04 03 01 2006 Electronically Commutated Motors

1. Understanding the eBook 34 3402 04 03 01 2006 Electronically Commutated Motors
 - The Rise of Digital Reading 34 3402 04 03 01 2006 Electronically Commutated Motors
 - Advantages of eBooks Over Traditional Books
2. Identifying 34 3402 04 03 01 2006 Electronically Commutated Motors
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 34 3402 04 03 01 2006 Electronically Commutated Motors
 - User-Friendly Interface
4. Exploring eBook Recommendations from 34 3402 04 03 01 2006 Electronically Commutated Motors
 - Personalized Recommendations
 - 34 3402 04 03 01 2006 Electronically Commutated Motors User Reviews and Ratings
 - 34 3402 04 03 01 2006 Electronically Commutated Motors and Bestseller Lists

5. Accessing 34 3402 04 03 01 2006 Electronically Commutated Motors Free and Paid eBooks
 - 34 3402 04 03 01 2006 Electronically Commutated Motors Public Domain eBooks
 - 34 3402 04 03 01 2006 Electronically Commutated Motors eBook Subscription Services
 - 34 3402 04 03 01 2006 Electronically Commutated Motors Budget-Friendly Options
6. Navigating 34 3402 04 03 01 2006 Electronically Commutated Motors eBook Formats
 - ePub, PDF, MOBI, and More
 - 34 3402 04 03 01 2006 Electronically Commutated Motors Compatibility with Devices
 - 34 3402 04 03 01 2006 Electronically Commutated Motors Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 34 3402 04 03 01 2006 Electronically Commutated Motors
 - Highlighting and Note-Taking 34 3402 04 03 01 2006 Electronically Commutated Motors
 - Interactive Elements 34 3402 04 03 01 2006 Electronically Commutated Motors
8. Staying Engaged with 34 3402 04 03 01 2006 Electronically Commutated Motors
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 34 3402 04 03 01 2006 Electronically Commutated Motors
9. Balancing eBooks and Physical Books 34 3402 04 03 01 2006 Electronically Commutated Motors
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 34 3402 04 03 01 2006 Electronically Commutated Motors
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 34 3402 04 03 01 2006 Electronically Commutated Motors
 - Setting Reading Goals 34 3402 04 03 01 2006 Electronically Commutated Motors
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 34 3402 04 03 01 2006 Electronically Commutated Motors
 - Fact-Checking eBook Content of 34 3402 04 03 01 2006 Electronically Commutated Motors
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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