



1.2 Assembly overview - sealing flange, belt pulley end

1 - Bolt

- ☐ Renew after removing
- ☐ Loosen and tighten with counterhold - 3415-
- ☐ Do not additionally oil the thread and shoulder
- ☐ 180 Nm +135°

2 - Crankshaft pulley

- ☐ Contact surface between toothed belt pulley and crankshaft must be free from oil
- ☐ Fitting possible in one position only.

3 - Crankshaft oil seal for belt pulley end

- ☐ Do not additionally oil or grease the oil seal sealing lip.
- ☐ Before installing, remove oil residue from crankshaft journal using a clean cloth.
- ☐ Renewing = [page 44](#)

4 - Sealing flange at belt pulley end

- ☐ Insert with silicone sealant = Electronic Parts Catalogue (ETKA)
- ☐ Must seat on dowel pins.
- ☐ Removing and installing = [page 46](#)

5 - Cylinder block

6 - Dowel pin

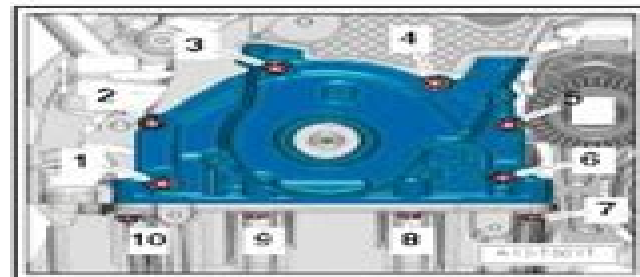
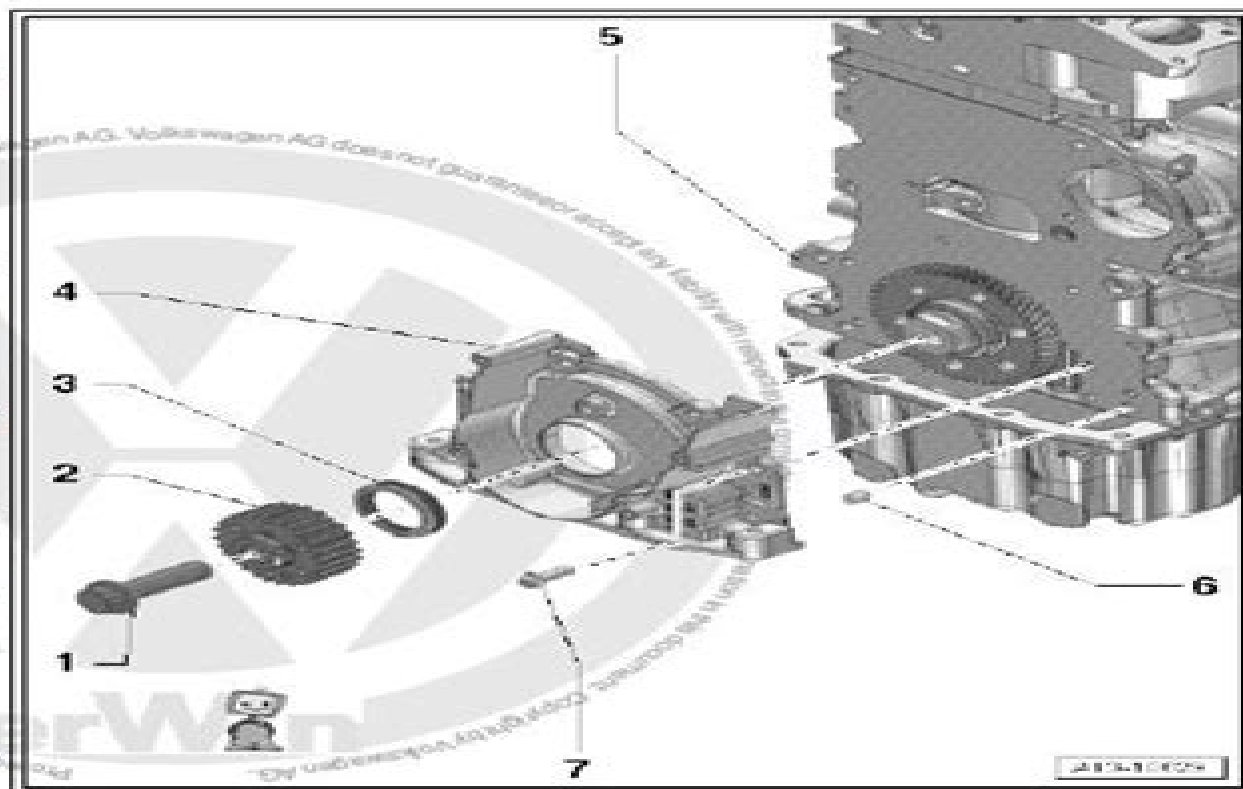
7 - Bolt

- ☐ Specified torque and tightening sequence = [page 34](#)

Sealing flange at belt pulley end - Prescribed torque and tightening sequence

- Tighten bolts for sealing flange at belt pulley end in the sequence -1 ... 10- in 3 stages as follows:

1. Screw bolts -1 ... 10- in as far as stop by hand.
2. Tighten bolts -1 ... 6- in diagonal sequence to 15 Nm.
3. Tighten bolts -7 ... 10- to 15 Nm.



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menghitung korelasi berdasarkan data yang berbentuk peringkat ranking berdasarkan kondisi dalam data terdapat dua cara dalam penghitungan koefisien korelasi spearman yaitu

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web nov 19 2020 the null hypothesis is that the spearman correlation coefficient ρ rho is 0 a ρ of 0 means that the ranks of one variable do not covary with the ranks of the other variable in other words as the ranks of one variable increase the ranks of the other variable do not increase or decrease

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web apr 27 2021 korelasi spearman rho adalah metode statistik yang digunakan untuk menguji dugaan tentang adanya hubungan antara variabel apabila datanya berskala ordinal rangking atau berskala rasio interval namun tidak memenuhi asumsi normalitas

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