

MANITOWOC 400-122 ENGINE SECTION II - PART 1



Fig. 1-1: Front view of the engine showing the cylinder block, crankshaft, and various components.

ENGINE DESCRIPTION

The 400-122 engine is a four-cylinder, four-stroke, water-cooled, diesel engine. It has a bore of 4.0 inches and a stroke of 4.0 inches. The engine is designed to operate at 1500 RPM. It has a maximum output of 122 horsepower at 1500 RPM. The engine is equipped with a fuel injection system and a timing gear drive. The engine is mounted on a base plate and has a cooling fan at the front.

The fuel system consists of a fuel tank, fuel pump, and fuel injectors. The fuel pump is driven by the timing gear. The fuel injectors are located on the cylinder head. The cooling system consists of a water pump and a cooling fan. The water pump is driven by the timing gear. The cooling fan is located at the front of the engine.

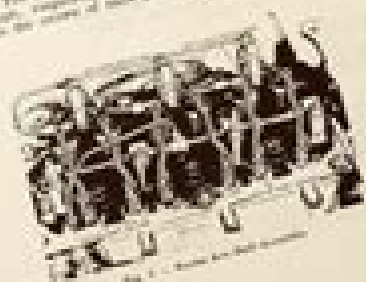


Fig. 1-2: Side view of the engine showing the timing gear drive and various components.



Fig. 1-3: Rear view of the engine showing the timing gear drive and various components.

The fuel injection pump is located on the rear of the engine. It is driven by the timing gear. The fuel injectors are located on the cylinder head. The cooling system consists of a water pump and a cooling fan. The water pump is driven by the timing gear. The cooling fan is located at the front of the engine.



Fig. 1-4: Detail view of the timing gear drive showing the timing gear and various components.

MANITOWOC 400-122 ENGINE SECTION II - PART 2

SECTION II - PART 2

The engine is equipped with a timing gear drive. The timing gear is located on the rear of the engine. It is driven by the timing gear. The fuel injectors are located on the cylinder head. The cooling system consists of a water pump and a cooling fan. The water pump is driven by the timing gear. The cooling fan is located at the front of the engine.

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ENGINE SERIAL NUMBER

Each engine has a serial number. The serial number is located on the rear of the engine. It is a 10-digit number. The first four digits represent the year and month of manufacture. The last six digits represent the sequence number.

ROCKER ARM SHAFT ASSEMBLY

To remove the rocker arm shaft assembly, follow the steps below:

1. Disconnect the timing gear drive from the engine.
2. Disconnect the fuel injection pump from the engine.
3. Remove the timing gear drive from the engine.
4. Remove the fuel injection pump from the engine.
5. Remove the rocker arm shaft assembly from the engine.

REMARKS

Before removing the rocker arm shaft assembly, make sure the engine is turned off. The engine should be cooled down. The fuel system should be drained. The cooling system should be drained. The engine should be cleaned.

REMARKS

Check all parts in a regular manner. Make sure all parts are in good condition. Make sure all parts are properly lubricated.

MANITOWOC 400-122 ENGINE SECTION II - PART 3



Fig. 1-5: Detail view of the timing gear drive showing the timing gear and various components.

The timing gear drive is located on the rear of the engine. It is driven by the timing gear. The fuel injectors are located on the cylinder head. The cooling system consists of a water pump and a cooling fan. The water pump is driven by the timing gear. The cooling fan is located at the front of the engine.

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Guillaume Favre

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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