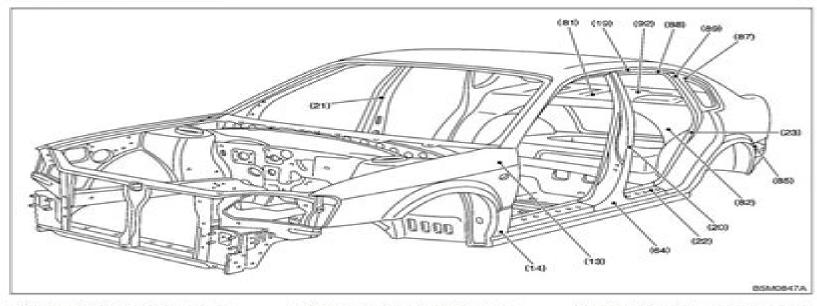
2. Body Datum Points

Various master repair locations are established as datum points used during body repairs. In addition, guide holes, locators and indents are provided to facilitate panel replacement and achieve alignment accuracy.

NOTE:

Left and right datum points are all symmetrical to each other.

A: ROOM SECTION



- (13) Front fender attaching hole at front pillar center portion M6
- (14) Front fender attaching hole at front pillar lower portion M6
- (19) Retainer attaching hole at side rail outer 3.2 mm (0.126 in) dia.
- (20) Center pillar outer hole 14 mm (0.55 in) dia.
- (21) Front seat belt adjust plate attaching hole M10
- (22) Side sill outer hole 20 mm (0.79 in) dia.

- (23) Rear quarter outer door switch attaching hole 20 mm (0.79 in) dia.
- (64) Center pillar (LWR) gauge hole 13 mm (0.51 in) dia.
- (81) Rear shelf (UPR) center hole 8 mm (0.31 in) dia.
- (82) Rear side bulk head (UPR) gauge hole 7 mm (0.28 in) dia.
- (85) Rear quarter outer gauge hole 20 mm (0.79 in) dia.

- (87) Six light upper retainer attaching hole 6.2 mm (0.244 in) dia.
- (88) Retainer attaching square hole at side rail outer 8 × 8 mm (0.31 × 0.31 in)
- (89) Retainer attaching square hole at rear quarter outer 8 × 8 mm (0.31 × 0.31 in)
- (92) Rear shelf (UPR) hole 6 mm (0.24 in) dia.

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Phil Edmonston

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