

AIAG FMEA Manual: The Benchmark

4th Edition of Industry Standards

Understanding how PFMEA, Process Flow, and Control Plan activities are connected will help you ensure that potential risk is mitigated effectively so defects will not be sent downstream or to customers.

By R. Dan Reid

AIAG's Potential Failure Mode and Effects Analysis (FMEA), now in its fourth edition, has been the benchmark source for FMEA in the industry for many years. However, automakers and supplier leaders continue to point to concerns with the effectiveness of FMEA implementation in the supply chain. This may be due to a number of factors, e.g., inadequate resources, or lack of – or ineffective – training of new quality practitioners.

To supplement the existing FMEA training, AIAG has developed a new workshop, "PFMEA in Context." This class shows how FMEA and other Advanced Product Quality Planning (APQP) deliverables fit into the bigger system of product quality planning and realization (see AIAG's *Advanced Product Quality Planning with Control Plan Reference Manual*). During this workshop, participants study the development and auditing of these documents, along with pitfalls to avoid and best practices documented by automakers, suppliers, and auditors. Look what people are saying about the class:

"The class was excellent. It really showed how the PFMEA, Process Flow, and Control Plan are connected and should be utilized to ensure quality throughout the process, and therefore ensure the part quality. The booklet we received as part of the training has been a great reference in my normal job activities." Jared Peacock, Toyota

"As a supplier to automobile manufacturers, I found it very valuable to combine the content of the APQP and FMEA manuals into a single training course. The course highlighted the connectivity of the documents. The training triggered many ideas which I plan to incorporate into my company's current practices in order to improve the effectiveness of our FMEAs by highlighting the linkages between our PFMEAs and PCPs." Clark John, Timken

"If you've got defects, your team needs this class." Jim Carter, General Motors

"The workshop clearly demonstrates the important linkage among the Process Flow Diagram, DFMEA, PFMEA, Control Plan, and the systemic development of these documents. It is the best approach to cover all process risks and their prevention/detection while minimizing the repetitive work. I would encourage our suppliers to take the training if they have not implemented this approach." Stanley Zhou, Chrysler Group LLC

"I've found that the understanding of the linkage between the PFD, PFMEA, CP, and ultimately Standard Job Instructions is essential for any large organization to really have a handle on their processes. It is the understanding that one must start with a well-defined PFD that I've found missing in the many sites I had the opportunity to work with over the years. This class does a very good job developing that understanding and the reasons why it is important. I've brought this back to our global supply management team and strongly suggested we work with our suppliers to get them to take advantage of this... a real win-win proposition." James Courage, Delphi

FMEA Background

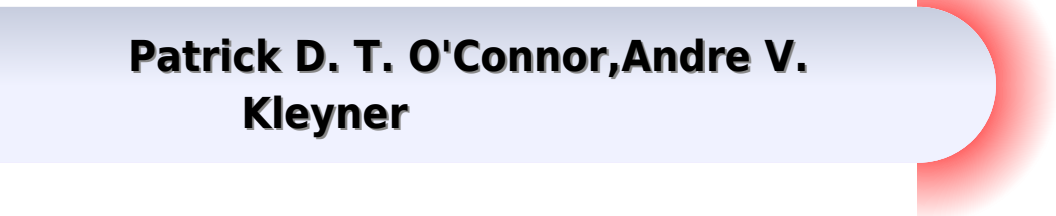
The AIAG FMEA manual defines FMEA as "an analytical methodology used to ensure that potential problems have been considered and addressed throughout the product and process development process (APQP). FMEAs are an effective tool to quantify risk so it can be analyzed, prioritized, mitigated, and/or eliminated." FMEAs can be applied in all types of organizations, including manufacturing and service. FMEAs should be completed by a cross-functional team during product or process development as part of the APQP process.

Risk is generally quantified by use of a Risk Priority Number (RPN) calculated by multiplying ratings for Severity (S) of Problem by Likelihood of Occurrence (O) by Likelihood of Detection (D), or $S \times O \times D = RPN$. Use of arbitrary thresholds, for example, $RPN > 40$ is not recommended. Organizations should be working the highest priority risks regardless of the rating criteria or values. High Severity ratings should always be addressed.

Appendix C in the FMEA manual offers other alternative risk analysis criteria. One alternative is called SOD or SD. It is a non-arithmetic combination of the ratings above. For example, for Severity = 6; Occurrence = 3; and Detection = 7, the SOD rating would be 637. The SD calculation is the same, excluding the Occurrence value. So the SD rating for the above example would be 67. The various SOD ratings would then be sorted in numerical descending order to

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**Patrick D. T. O'Connor, Andre V.
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The ASQ Certified Six Sigma Black Belt Handbook Mary McShane-Vaughn,2023-01-11 Fully updated to reflect the 2022 ASQ Certified Six Sigma Black Belt CSSBB Body of Knowledge BoK The ASQ Certified Six Sigma Black Belt Handbook Fourth Edition is ideal for candidates studying for the CSSBB examination This comprehensive reference focuses on the core areas of organization wide planning and deployment team management and each of the DMAIC project phases The fourth edition of this handbook offers thorough explanations of statistical concepts in a straightforward way It also reflects the latest technology and applications of Six Sigma and lean tools Updates you will find in the fourth edition include New topics and tools such as return on investment calculations the roles of coaching and finance in projects process decision program charts interrelationship digraphs A3 analysis maturity models key behavior indicators and audit MSA A new chapter on risk analysis and management Revamped statistics sections New tables figures and examples to help illustrate key points The ASQ Certified Six Sigma Black Belt Handbook Fourth Edition is also a valuable addition to any quality practitioner s library

Practical Reliability Engineering Patrick D. T. O'Connor,Andre V. Kleyner,2025-07-21 A key reference for reliability professionals worldwide and widely adopted as a textbook by universities across many countries This material also aligns with the Certified Reliability Engineer CRE curriculum set by the American Society for Quality ASQ making it a valuable resource for those preparing for the CRE certification With a strong focus on practical engineering applications the Sixth Edition of Practical Reliability Engineering continues to offer a balanced blend of reliability theory and real world applications This edition has been comprehensively updated to reflect the latest advancements in industry practices and state of the art reliability engineering Each chapter includes practical examples and course instructors have access to a Solutions Manual and PowerPoint slides for training support available from the author at kleyner consulting sbcglobal net The sixth edition introduces several significant updates Every chapter has been refreshed with new material and two new chapters Repairable Systems and Human Reliability have been added This edition also covers emerging topics in reliability engineering such as prognostics and health management PHM Agile hardware development the reliability challenges posed by the ongoing miniaturization of integrated circuits and many more ensuring that the content remains relevant to modern technological developments Written by two highly qualified reliability professionals each with decades of experience this book covers nearly every aspect of reliability science and practice making it a comprehensive reference guide Practical Reliability Engineering has over the years helped to train multiple generations of reliability engineers and continues to be an essential resource for both emerging professionals and seasoned experts alike

Project Management of Complex and Embedded Systems Kim H. Pries,Jon M. Quigley,2008-10-22 There are many books on project management and many on embedded systems but few address the project management of embedded products from concept to production Project Management of Complex and Embedded Systems Ensuring Product Integrity and Program Quality uses proven Project

Management methods and elements of IEEE embedded software development techniques to explain how to deliver a reliable complex system to market. This volume begins with a general discussion of project management followed by an examination of the various tools used before a project is underway. The book then delves into the specific project stages: concept, product development, process development, validation of the product and process, and release to production. Finally, post-project stages are explored, including failure reporting, analysis, corrective actions, and product support. The book draws heavily on information from Department of Defense sources as well as systems developed by the Automotive Industry Action Group. General Motors, Chrysler, and Ford to standardize the approach to designing and developing new products. These automotive development and production ideas have universal value, particularly the concept of process and design controls. The authors use these systems to explain project management techniques that can assist developers of any embedded system. The methods explored can be adapted toward mechanical development projects as well. The text includes numerous war stories offering concrete solutions to problems that might occur in production. Tables and illustrative figures are provided to further clarify the material. Organized sequentially to follow the normal life cycle of a project, this book helps project managers identify challenges before they become problems and resolve those issues that cannot be avoided. [The ISO/TS 16949](#)

[Answer Book](#) Radley M. Smith, Roderick A. Munro, Ronald J. Bowen, 2004 **Reliable, Secure and Resilient Logistics Networks** Lech Bukowski, 2018-12-13. This book synthesizes the current state of knowledge on logistics infrastructures and process modeling, especially for processes that are exposed to changing and uncertain environments. It then builds on this knowledge to present a new concept of dependable product delivery assurance. In order to quantitatively assess dependability, a service continuity oriented approach as well as an imperfect knowledge based concept of risk are employed. This approach is based on the methodology of service engineering and is closely related to the idea of the resilient enterprise as well as the concept of disruption tolerant operation. The practical advantages of this concept are subsequently illustrated in three sample applications: a modified FMECA method, an expert system with fuzzy reasoning, and a simulation agent based model of logistic network resilience. The book will benefit a broad readership including researchers, especially in systems science, management science, and operations research; professionals, especially managers, project managers, and analysts; and undergraduate, postgraduate, and MBA students in engineering.

The Certified Quality Manager Handbook Duke Okes, Russ Westcott, 2001. Designed as a study aid for those preparing to take the Certified Quality Manager Examination administered by the American Society for Quality (ASQ), this book provides a thorough understanding of the principles, terms, and concepts of quality management. The new second edition contains practical examples from many different industries and organizations, including manufacturing, health care, government, education, and the service industries. **Quality Manager's Complete**

Guide to ISO 9000 Richard B. Clements, 1999 *Total Quality Management, (Revised Edition)*, 2011 **Total Quality Management Revised Edition: For Anna University, 3/e** Dale H. Besterfield, Carol Besterfield-Michna, Glen H.

Besterfield, Mary Besterfield-Sacre, Hemant Urdhwareshe, Rashmi Urdhwareshe, **Manufacturing Engineering Handbook** Hwaiyu Geng, 2004-07-13 Let our teams of experts help you to stay competitive in a global marketplace It is every company s goal to build the highest quality goods at the lowest price in the shortest time possible With the Manufacturing Engineering Handbook you ll have access to information on conventional and modern manufacturing processes and operations management that you didn t have before For example if you are a manufacturing engineer responding to a request for proposal RFP you will find everything you need for estimating manufacturing cost labor cost and overall production cost by turning to chapter 2 section 2 5 the manufacturing estimating section The handbook will even outline the various manufacturing processes for you If you are a plant engineer working in an automotive factory and find yourself in the hot working portion of the plant you should look up section 6 on hot work and forging processing You will find it very useful for learning the machines and processes to get the job done Likewise if you are a Design Engineer and need information regarding hydraulics generators transformers turn to chapter 3 section 3 2 3 and you ll find generators transformers Covering topics from engineering mathematics to warehouse management systems Manufacturing Engineering Handbook is the most comprehensive single source guide to Manufacturing Engineering ever published

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