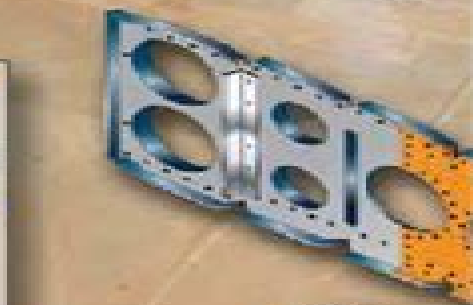
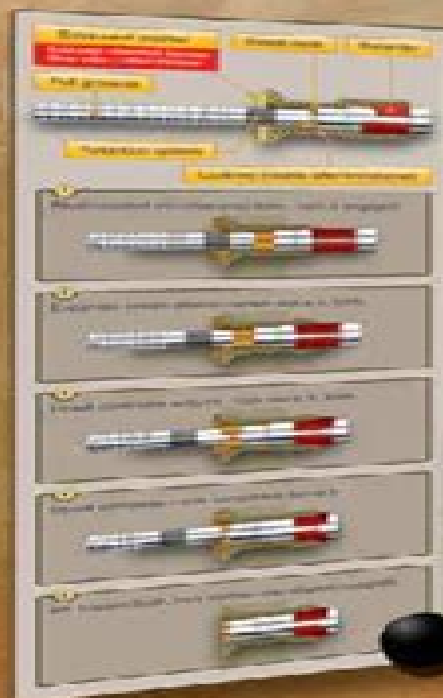


Aircraft Metal Structural Repair

Aircraft Metal Structural Repair

The satisfactory performance of an aircraft requires continuous maintenance of aircraft structural integrity. It is important that metal structural repairs be made according to the best available techniques because improper repair techniques can pose an immediate or potential danger. The reliability of an aircraft depends on the quality of the design, as well as the workmanship used in making the repairs. The design of an aircraft metal structural repair is complicated by the requirement that an aircraft be as light as possible. If weight were not a critical factor, repairs could be made with a large margin of safety. In actual practice, repairs must be strong enough to carry all of the loads with the required factor of safety, but they must not have too much extra strength. For example, a joint that is too weak cannot be tolerated, but a joint that is too strong can create stress risers that may cause cracks in other locations.

As discussed in Chapter 3, Aircraft Fabric Covering, sheet metal aircraft construction dominates modern aviation. Generally, sheet metal made of aluminum alloys is used in airframe sections that serve as both the structure and outer aircraft covering, with the metal parts joined with rivets or other types of fasteners. Sheet metal is used extensively in many types of aircraft from airlines to single engine airplanes, but it may also appear as part of a composite airplane, such as in an instrument panel. Sheet metal is obtained by rolling metal into flat sheets of various thicknesses ranging from thin (leaf) to plate (pieces thicker than 6 mm or 0.25 inch). The thickness of sheet metal, called gauge, ranges from 8 to 30 with the higher gauge denoting thinner metal. Sheet metal can be cut and bent into a variety of shapes.



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**University of California, Los Angeles.
Division of Vocational Education**

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Aviation Maintenance Technician Handbook-Airframe Federal Aviation Administration (FAA)/Aviation Supplies & Academics (ASA),2012 This new FAA AMT Handbook Airframe Volume 1 is one of two volumes that replace and supersede Advisory Circular AC 65 15A Completely revised and updated this handbook reflects current operating procedures regulations and equipment This book was developed as part of a series of handbooks for persons preparing for mechanic certification with airframe or powerplant ratings or both those seeking an Aviation Maintenance Technician AMT Certificate also called an A P license An effective text for both students and instructors this handbook will also serve as an invaluable reference guide for current technicians who wish to improve their knowledge Airframe Volume 1 contains Aircraft Structures Aerodynamics Aircraft Assembly and Rigging Aircraft Fabric Covering Aircraft Metal Structural Repair Aircraft Welding Aircraft Wood and Structural Repair Advanced Composite Materials Aircraft Painting and Finishing Aircraft Electrical System Includes colored charts tables full color illustrations and photographs throughout and an extensive glossary and index

Bonded Repair of Aircraft Structures A. Baker,Jones,2012-12-06 The conventional approach to through life support for aircraft structures can be divided into the following phases i detection of defects ii diagnosis of their nature and significance iii forecasting future behaviour prognosis and iv pre scription and implementation of remedial measures including repairs Considerable scientific effort has been devoted to developing the science and technology base for the first three phases Of particular note is the development of fracture mechanics as a major analytical tool for metals for predicting residual strength in the presence of cracks damage tolerance and rate of crack propagation under service loading Intensive effort is currently being devoted to developing similar approaches for fibre composite structures particularly to assess damage tolerance and durability in the presence of delamination damage Until recently there has been no major attempt to develop a science and tech nology base for the last phase particularly with respect to the development of repairs Approaches are required which will allow assessment of the type and magnitude of defects amenable to repair and the influence of the repair on the stress intensity factor or some related parameter Approaches are also required for the development and design of optimum repairs and for assessment of their durability

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Advances in the Bonded Composite Repair of Metallic Aircraft Structure A.A. Baker,L.R.F. Rose,Rhys Jones,2003-01-23 The availability of efficient and cost effective technologies to repair or extend the life of aging military

airframes is becoming a critical requirement in most countries around the world as new aircraft becoming prohibitively expensive and defence budgets shrink To a lesser extent a similar situation is arising with civil aircraft with falling revenues and the high cost of replacement aircraft This book looks at repair reinforcement technology which is based on the use of adhesively bonded fibre composite patches or doublers and can provide cost effective life extension in many situations From the scientific and engineering viewpoint whilst simple in concept this technology can be quite challenging particularly when used to repair primary structure This is due to it being based on interrelated inputs from the fields of aircraft design solid mechanics fibre composites structural adhesive bonding fracture mechanics and metal fatigue The technologies of non destructive inspection NDI and more recently smart materials are also included Operational issues are equally critical including airworthiness certification application technology including health and safety issues and training Including contributions from leading experts in Canada UK USA and Australia this book discusses most of these issues and the latest developments Most importantly it contains real histories of application of this technology to both military and civil aircraft

Aircraft Inspection and Repair Federal Aviation Administration, 2010-01-01 With every deadly airplane disaster or near miss it becomes more and more clear that proper inspection and repair of all aircraft is essential to safety in the air When no manufacturer repair or maintenance instructions are available the Federal Aviation Administration deems Aircraft Inspection and Repair the one stop guide to all elements of maintenance preventive rebuilding and alteration With detailed information on structural inspection protection and repair including aircraft systems hardware fuel and engines and electrical systems this comprehensive guide is designed to leave no vital question on inspection and repair unanswered Sections include Wood fabric plastic and metal structures Testing of metals and repair procedures Welding and brazing including fire explosion and safety Nondestructive inspection NDI Application of magnetic particles Common corrosive elements and corrosion proofing Aircraft hardware from nuts and bolts to washers and pins Engines fuel exhaust and propellers Aircraft systems and components Electrical systems This is a book that should be available to everyone who works on aircraft or is training to do so The official FAA guide to maintenance methods techniques and practices essential for all pilots and aircraft maintenance workers 200 B W 200 B W

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