Code No: 54041

JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD B.Tech II Year II Semester Examinations, April - 2018 AIRCRAFT PRODUCTION TECHNOLOGY

(Aeronautical Engineering)

Time: Phours

8.0)

b)

Max. Marks: 75

Answer any five questions All questions carry equal marks

What we the parts that are mainly cast in an aircraft? Justify your answer with suitable 1.a) examples? Discuss the characteristics of welding flame, torch position and angle in gas welding. DOM: 17+81Differentiate between resistance welding and Laser welding. 2.00 Explain in detail about off event types of welding processes with neat sketch. bo. [7+8] Describe the essential parts of turred lathe. What are the fields of applications of turret 3.00 Barthe? Discuss the various types of multi spindle automation units. 18 + 71DO: A sheet metal which has already been bent in a cold state offers great resistance to further 4.a) bending. What is the reason? Justify. Explain about various sheet metal operation with neat sketch. (b) [5+10]Discuss whether Electro-Chemical Machining is suitable for machining all types of 5.00 materials. Explain the working principles of Abrasive Jet machining with the help of neat diagrams. b) [7+81]Explain in brief about the various methods of case hardening. 6.a)Explain in brief about the heat treatment process of steel and its allo (8 ± 7) **b**) 7.00Explain different mechanical clamping system used in fixtures. Explain the working principles of magnetic particle and ultrasonic testing. Dem b) diagrams.

Explain in brief about the role and importance of quality control and assurance.

What are the advantages and disadvantages of dve-penetrant test?

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