

Cylinder Head

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Removal

1. See Top End Overhaul, Disassembly, page 3-35, steps 1-11 and 15-20.

Disassembly

1. Before proceeding with the disassembly procedure, determine if cylinder head reconditioning is necessary. Proceed as follows:



Figure 3-60. Cylinder Head Holding Fixture
(Part No. HD-39786)



Figure 3-61. Install Cylinder Head Holding Fixture in Vise



Figure 3-62. Valve Spring Compressor
(Part No. HD-34735B)



Figure 3-63. Compress Valve Springs

- a. Raise valve ports of cylinder head to strong light source. If light is visible around edges of seats, then move to step 2 to recondition cylinder head.
 - b. Fill ports at top of cylinder head with solvent. Wait ten full seconds and then check for leakage into combustion chamber. If solvent leakage into combustion chamber is evident, then move to step 2 to recondition cylinder head.
2. Obtain the CYLINDER HEAD HOLDING FIXTURE (HD-39786) and proceed as follows:
 - a. Note that both ends of the fixture are threaded, one end at 14mm and the other at 12mm. Thread the 12mm end of the tool into the spark plug hole of the cylinder head.
 - b. Clamp tool in vise at a 45 degree angle (or one that offers a comfortable working position). See Figure 3-61.
 3. Obtain the VALVE SPRING COMPRESSOR (HD-34735B) and proceed as follows:
 - a. Place tool over cylinder head so that the blunt end is centered on the valve head and adapter at end of forcing screw is seated on the valve spring retainer. See Figure 3-63.
 - b. Rotate forcing screw to compress valve springs.

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A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the Causey Enterprises, LLC text.

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of the titles are now in the Superbike format Superbike manuals offer numerous extra features including color sections for wiring diagrams performance data model history tools and workshop tips **Harley-Davidson Service Manual**

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Harley-Davidson Sportster Service and Repair Manual John H. Haynes,2008 Haynes Repair Manual for the Harley Davidson 1970 thru 2008 Sportster has clear instructions and hundreds of color photographs to help you perform anything from simple maintenance to basic repairs Whether you re a beginner or a pro you can save big with Haynes Complete coverage for your Harley Davidson 1970 thru 2008 Sportster Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section **Service Manual, 1973 to Date: Electra Glide-FL/FLH; Super Glide-FX.** Harley-Davidson Motor Company, **Harley-Davidson Glides Owners Workshop Manual** Curt Choate,Tom Schauwecker,John Harold Haynes,1991 **1979 to 1981 XLH/XLCH/XLS-1000** Harley-Davidson Motor Company,1980 1991 Harley-Davidson XLH Models Service Manual Harley-Davidson Incorporated,1990 **Technical Manual TM 9-879 Harley Davidson Wla.** War Department,2018-05-23 This technical manual is published for the information and guidance of the using arm personnel charged with the operation maintenance and minor repair of this materiel b In addition to a description of the Harley Davidson motor cycle this manual contains technical information required for the identification use and care of the materiel The manual is divided into two parts Part One section I through section VI gives vehicle operating instructions Part Two section VII through section XXV gives vehicle maintenance instructions to using arm personnel charged with the responsibility of doing maintenance work within their jurisdiction c In a11 cases where the nature of the repair modifications or adjustment is beyond the scope or facilities of the unit

the responsible ordnance service should be informed so that trained personnel with suitable tools and equipment may be provided or proper instructions issued

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