FASTENER Starter out	TORQUE VALUE	
	70-90 in-lbs	7.9-10.2 N m

 See Figure 1-48. Position positive battery cable properly at starter. Cable end must face 35 ×1-10 degrees forward from left side of vehicle.

A WARRING

He sure rubber boot covers starter scilencid terminal connected to positive (*) battery cable. An uncovered terminal can short and cause sparks, which could result in a battery explosion and death or serious injury. (50463c)

- Tighten starter nut to 70-90 in-libs (7.9-10.2 Nm). Cover with level.
- See Figure 1-49. Place battery caddy into position. Install battery caddy clip (1) under front of battery tray (3). Make sure tabs (2) of battery caddy fit over rear of battery tray.
- See Figure 1-50. Install positive battery cable (1) into clip in caddy. Place an S-shaped band in the positive battery cable at the starter and of the cable. The S-shaped band properly positions the terminal and for battery installation.
- 5. Route rear 02 sensor harness (2) through clip (3).

MOTIVAL

Connect the cables to the correct battery terminals. Fallune to do so could result in damage to the motorcycle electrical system. (90215a)

A WARNING

Connect positive (*) battery cable first. If positive (*) cable should contact ground with negative (-) cable connected, the resulting sparks can cause a bottery explosion, which could result in death or serious injury, (00065a)

- See Figure 1-51, install battery. Tighten positive battery terminal fasterier to 60-72 in-ths (6.8-6.1 N m).
- Install negative battery cable at battery frame ground (X) before any accessory ground wires.
- Install regolive battery cable (2) at battery. Tighten negative battery terminal fissioner to 60-72 in-8bs (6.8-8.1 Nm).

AWARRING

After installing seat, pull upward on seat to be sure it is locked in position. While riding, a loose seat can shift causing loss of control, which could result in death or serious injury, (1997/95)



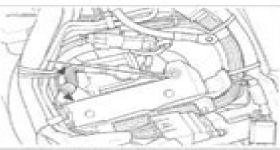


Figure 1-48. Positive Battery Cable Routing

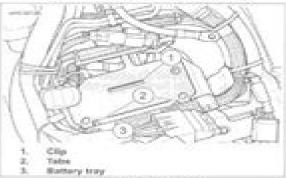


Figure 1-49, Battery Caddy



Figure 1-50, Battery Caddy Wire Routing

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