



GENUINE PARTS & ACCESSORIES

RECOMMENDED SERVICE SCHEDULE

Recommended Maintenance Intervals

Kms	Mths	Service
6,000	6	1
12,000	12	2
18,000	18	1
24,000	24	3
30,000	30	1
36,000	36	2
42,000	42	1
48,000	48	4
54,000	54	1
60,000	60	2
66,000	66	1
72,000	72	3
78,000	78	1
84,000	84	2
90,000	90	1
96,000	96	4

Canada is considered a "harsh weather" climate. Recommended service should take place at every 6,000 kms or every 6 months, or as indicated in the "harsh weather" schedule in your Owner's Manual. Please consult your Service Advisor for more details.

Service 1

- Replace Engine oil and filter
- Inspect interior & exterior lights
- Inspect suspension condition & operation
- Inspect and adjust tire pressure
- Check coolant, battery, brake, and washer fluid levels
- Check horn function
- Inspect and lubricate all belts, hoses, and links

Service 2

- Remove & rotate tires
- Inspect brake system for proper operation, check pad/shoe thickness, inspect caliper/ wheel cylinders for proper operation, leaks or damage
- Inspect engine coolant level and condition, and visually inspect system for leaks
- Inspect transmission fluid and top-up if necessary
- Lubricate door weatherstrips
- Road test vehicle

If equipped, in addition to the Kia Motors Factory Recommended Service Intervals listed above, your car may require additional third mileage service maintenance such as the replacement of your body, filters, belts and spark plugs. Please consult your Service Advisor for complete details.

Service 3

Service 3 Plus

- Service front/rear brakes, including parking brake adjustment
- Inspect drive belt(s) - condition and tension
- Inspect vacuum and manifold ventilation hoses
- Inspect condition of ignition system
- Check drive shafts and boots for leaks
- Replace Air Filter
- Add Kia Pro-Series Fuel Injection System Treatment

Service 4

Service 4 Plus

- Replace engine coolant, engine air filter
- Inspect fuel lines, fuel hoses and connections
- Inspect complete emissions system including all lines, hoses and fuel filter cap
- Inspect complete exhaust system manifold, pipes, catalytic converters and muffler
- Inspect suspension components including shocks, struts, bars and bushings
- Inspect steering gear, linkage, boots and lower arm ball joints
- Inspect power steering pump and hoses
- Inspect transfer case and rear differential fluid levels (4WD models only)
- Inspect all welds/bolts and anchor integrity

* and SUV vehicles have additional costs, please consult your service advisor for details

Additional Services

- Oil and Filter Change - 12 months
- Major Fuel Injection Service - 36 months / 78,000km
- Replace Brake Fluid - 36 months / 78,000km
- Replace Power Steering Fluid - 36 months / 78,000km
- Add Service Replace Transfer Case & Rear Differential Fluid - 60 months / 90,000km
- Replace Auto/Manual Transmission Fluid - 60 months / 90,000km
- Replace Spark Plugs (Regular) - 24 months / 48,000km
- Replace Spark Plugs (Harsh) - 48 months / 96,000km
- Service Spark Plugs (Irregular) - 48 months / 96,000km
- Replace Fuel Filter - 30 months / 60,000km
- Replace Timing Belt - 48 months / 96,000km
- Inspect Valve Clearance - 48 months / 96,000km

> Take advantage of Kia Factory Trained Technicians and Genuine Kia parts!

Replace cabin filter on every 12,000km

Replace engine air filter on every 24,000km



The Power to Surprise

14 Kia Optima Service Schedule

Léo Pomar



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laboratory testing proving ground testing intensive field flight testing any experimental research is increasingly a key component for predicting of product's process performance Trends in Development Accelerated Testing for Automotive and Aerospace Engineering provides a completely updated analysis of the current status of accelerated testing including the basic general directions of testing methods and equipment development how one needs to study real world conditions for their accurate simulation and successful accelerated testing describes in details the role of accurate simulation in the development of automotive and aerospace engineering shows that failures are most often found in the interconnections step by step instructions and examples This is the only book presently available that considers in detail both the positive and negative trends in testing development for prediction quality reliability safety durability maintainability supportability profit and decreasing life cycle cost recalls complaints and other performance components of the product The author presents new ideas and offers a unique strategic approach to obtaining solutions which were not possible using earlier His methodology has been widely implemented continue to be adopted throughout the world and leads to advance society through product improvement that can reduce loss of life injuries financial losses and product recalls It also covers new ideas in development positive and cost effective trends in testing development especially accelerated reliability and durability testing ART ADT which includes integration accurate simulation of field flight influences safety human factors and leads to successful prediction of product performance during pre design design manufacturing and usage for the product's service life Engineers researchers teachers and postgraduate advanced students who are involved in automotive and aerospace engineering will find this a useful reference on how to apply the accelerated testing method to solve practical problems in these areas

The Impact of Globalisation on Employment Relations: A Comparison of the Automobile and Banking Industries Roger Blanpain, Russell D. Lansbury, Yöng-börm Pak, 2002-07-31 Although no one disputes that employment relations worldwide have been greatly affected by globalisation no clear consensus has emerged on the nature and significance of this impact The seven contributions to this symposium pursue a comparative approach suggesting that direct analysis of employment relations in distinct industries in two comparably sized economies since the advent of globalisation leads to a more precise understanding of the interaction of globalisation and employment relations and sets a pattern for other studies to follow The economies studied in the symposium are Australia and Korea and the industries are automobile and auto parts manufacturing and retail banking In both countries labour unions play a key role in the way in which employers and governments react to political and economic pressures Among the particular topics discussed by the contributors are the following effects of the 1997 financial crisis in Korea the extent to which the automobile industry in one country Korea depends on parts and raw material from another country Australia cross border cooperation between unions the growing trend toward enterprise bargaining conciliation and arbitration of industrial disputes and the role of government sponsored industrial relations commissions The contributing authors are all industrial relations authorities in Australia or Korea The in depth analysis they

offer in these very specific areas will be of value to labour lawyers and industrial relations scholars everywhere for the light it sheds on this crucial aspect of contemporary social and economic development **Kiplinger's Personal Finance** ,2004-05
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