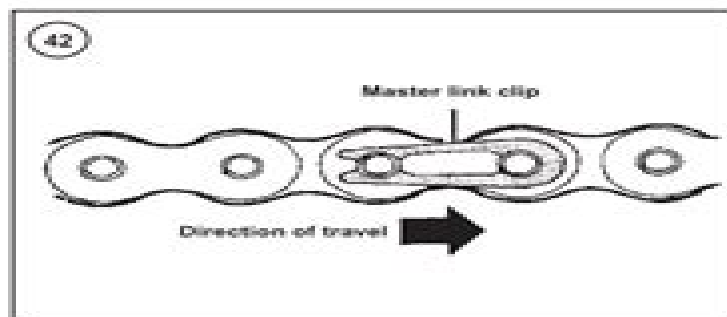
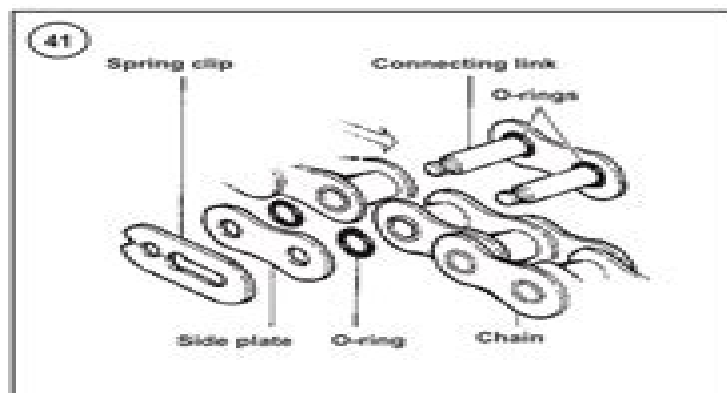
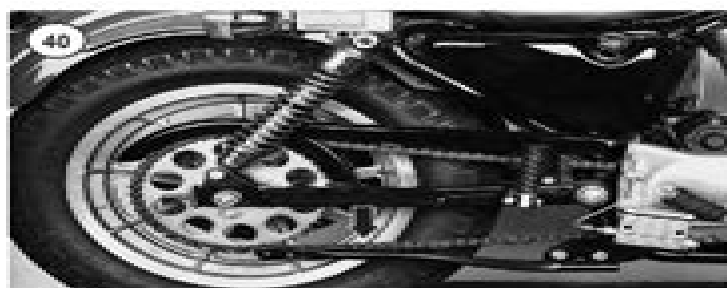
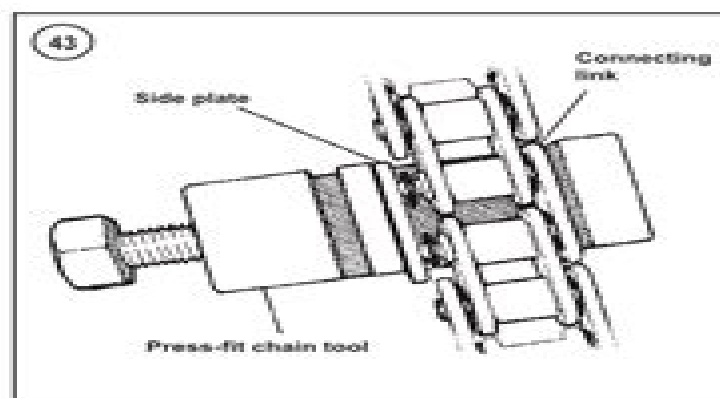




7. If reusing the original chain, service it as required, then connect it to the old chain and pull it around the front sprocket. Disconnect the chains.

8. Install by reversing the preceding removal steps while noting the following:

- a. On an O-ring chain, install the four O-rings onto the master link as shown in Figure 41, typical.



- b. If assembling the chain using a press fit master link, refer to *Press Fit Master Link* in this section to press the side plate onto the connecting link.
- c. Install the spring clip onto the master link so the closed end of the clip faces the direction of chain travel (Figure 42).
- d. Lubricate and adjust the drive chain as described in Chapter Three.

Press Fit Master Link

CAUTION

Attempting to install a press-fit master link without the proper tools can damage the master link and parts of the chain.

NOTE

Most commercial press-fit chain tools are designed to press the side plate onto the connecting link to its correct depth. If the side plate is pressed on too far, it will bind the chain where it is joined at the master link. If the side plate is not pressed on far enough, the spring clip cannot be installed correctly and will probably come off. Properly installed, the side plate is flush with both pin seating grooves in the connecting link.

Many drive chains are equipped with a master link side plate that is pressed into place. To install this type of master link, a press-fit chain tool is required; Figure 43 illustrates one type of chain press tool. To disconnect the chain, first remove the outer clip from the master link, then use a chain breaker to separate the side plate from the connecting link.

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Table of Contents 15 Sportster 1200 Service Manual

1. Understanding the eBook 15 Sportster 1200 Service Manual
 - The Rise of Digital Reading 15 Sportster 1200 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 15 Sportster 1200 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 15 Sportster 1200 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 15 Sportster 1200 Service Manual
 - Personalized Recommendations
 - 15 Sportster 1200 Service Manual User Reviews and Ratings
 - 15 Sportster 1200 Service Manual and Bestseller Lists
5. Accessing 15 Sportster 1200 Service Manual Free and Paid eBooks
 - 15 Sportster 1200 Service Manual Public Domain eBooks
 - 15 Sportster 1200 Service Manual eBook Subscription Services
 - 15 Sportster 1200 Service Manual Budget-Friendly Options
6. Navigating 15 Sportster 1200 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 15 Sportster 1200 Service Manual Compatibility with Devices
 - 15 Sportster 1200 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 15 Sportster 1200 Service Manual
 - Highlighting and Note-Taking 15 Sportster 1200 Service Manual
 - Interactive Elements 15 Sportster 1200 Service Manual
8. Staying Engaged with 15 Sportster 1200 Service Manual

-
- Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 15 Sportster 1200 Service Manual
9. Balancing eBooks and Physical Books 15 Sportster 1200 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 15 Sportster 1200 Service Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine 15 Sportster 1200 Service Manual
 - Setting Reading Goals 15 Sportster 1200 Service Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of 15 Sportster 1200 Service Manual
 - Fact-Checking eBook Content of 15 Sportster 1200 Service Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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