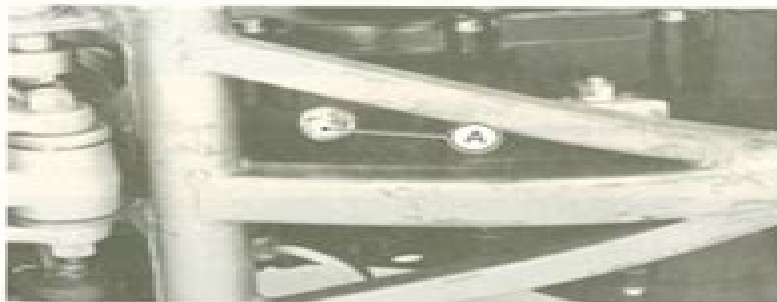


Transmission Oil

Oil Change:

The transmission oil should be changed periodically to ensure long engine life.

- Warm up the engine thoroughly so that the oil will pick up any sediment and drain easily.
- Stop the engine, and place an oil pan beneath the engine.
- Remove the drain plug and position the vehicle so that it is perpendicular to the ground to allow all the oil to drain out.



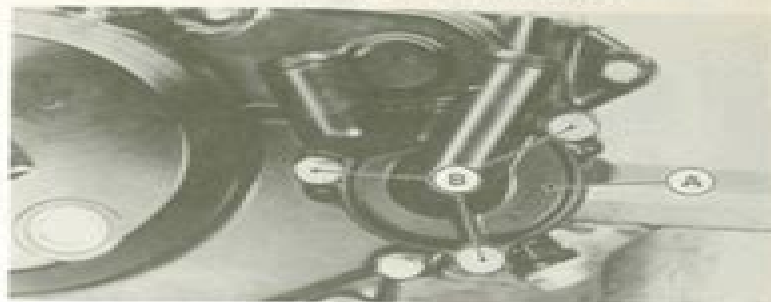
A. Drain Plug

- Install the drain plug with its gasket, tightening it to 20 N·m (2.0 kg·m, 14.5 ft·lb) of torque.
- Remove the oil filler opening plug, and pour in 700 mL (0.74 US qt) of fresh transmission oil.
- Check the oil level, after kicking the kick pedal 3 or 4 times.
- Install the oil filler opening plug.

Engine Bottom End Disassembly

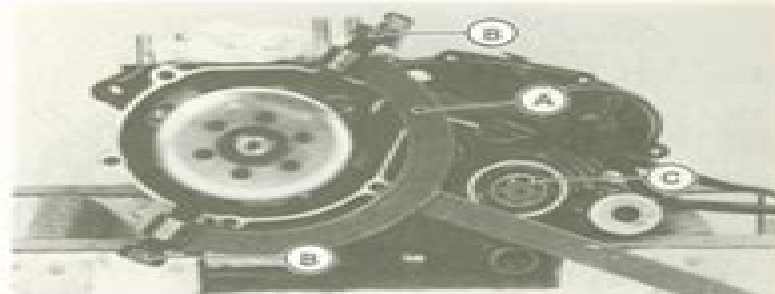
- Remove the engine from the frame.
- Remove the engine top end.
- Remove the kick pedal bolt.
- Mark the position of the kick pedal on the shaft so that it can be reinstalled later in the same position, and remove the kick pedal.
- Remove the filler opening plug.

- Remove the water pump cover and bolts.



A. Water Pump Cover B. Bolts

- Hold the magneto flywheel steady with rotor holder and adapter "A" (special tool).



A. Rotor Holder: 57001-308 C. Sleeve
B. Adapter "A": 57001-1108

- Pull off the sleeve and O-ring from the output shaft.
- Remove the impeller.



A. Impeller B. Bolt

- Remove the bolts and breather hose holder, and pull off the right engine cover and gasket. Remove the clutch pusher fly washer, spring plate pusher,

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