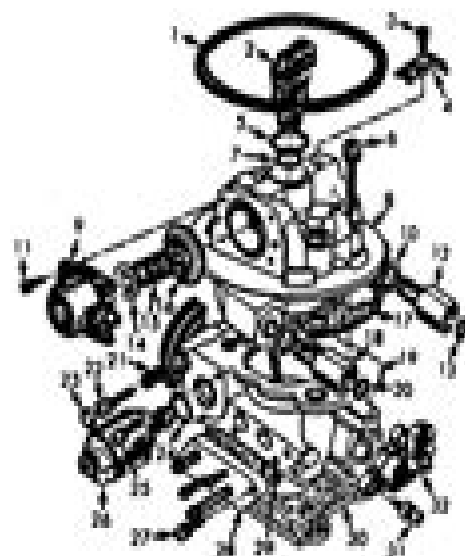


OVERHAUL

THROTTLE BODY DISASSEMBLY

CAUTION: Before working on throttle body assembly, it is essential that residual pressure be relieved before throttle body is removed. See pressure relief procedure in [FUEL PRESSURE RELIEF & TEST](#). Place throttle body on Holding Fixture (J-6729-118 or BT 20-18) to prevent damage to throttle valve.

Disassembly of throttle body and its installation in clearing without requires removal of throttle body cover or fuel meter assembly, TPI and LAC assembly. For TPI removal, see [THROTTLE POSITION SENSOR \(TPS\) R&I](#) in this article. For LAC removal see LAC R & I in this article. Throttle valve covers are sealed in position and should not be removed.



- | | |
|-----------------------------------|---|
| 1 Air Filter Gasket | 18 Fuel Return Nut |
| 2 Fuel Injector | 19 Throttle Body Assembly |
| 3 Injector Retainer Screw | 20 Fuel Line O' Ring |
| 4 Injector Retainer | 21 Idle Stop Screw Spring |
| 5 Upper Injector O' Ring | 22 Idle Stop Screw |
| 6 Fuel Meter Assembly Screw | 23 Idle Stop Screw Plug |
| 7 Lower Injector O' Ring | 24 IAC O' Ring |
| 8 Fuel Meter Assembly | 25 IAC Retaining Screw |
| 9 Pressure Regulator Cover | 26 IAC Valve |
| 10 Fuel Filter Head | 27 Vacuum Tube Assembly Retaining Screw |
| 11 Pressure Regulator Cover Screw | 28 Vacuum Tube Assembly |
| 12 Fuel Filter Nut | 29 Vacuum Tube Gasket |
| 13 Fuel Line O' Ring | 30 Base Gasket |
| 14 Regulator Spring Seat | 31 TPS Mounting Screw |
| 15 Regulator Spring | 32 TPS |
| 16 Pressure Regulator Diaphragm | |
| 17 Fuel Meter Assembly Gasket | |

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Fig. 3. Model 700 Throttle Body Assembly
Courtesy of GENERAL MOTORS CORP.

FUEL METER ASSEMBLY

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JR Anderson



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