

CIRCULATING WATER PUMP

REMOVAL - 4, 6 and 8 - CYLINDER (Figures 1 and 2)

Remove water pump and hose. (See specific instructions for 4, 6 and 8 cylinder engines.)



Figure 1. Water Pump Location - 4 and 6 Cylinder

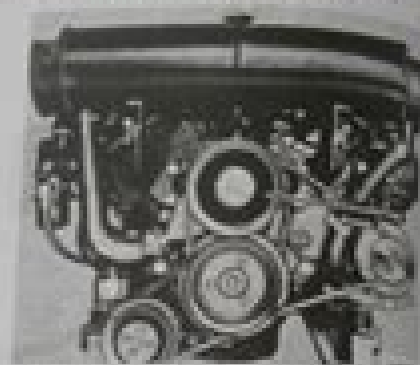


Figure 2. Water Pump Location - 8-Cylinder

1. Remove pulley mounting bolts and remove pulley.
2. Remove pump to cylinder block bolts and remove pump and all gasket from engine.

CLEANING and INSPECTION

Remove mounting surface of water pump and inspect for damage.

Inspect seal surface of water pump. If damaged, replace seal and inspect for damage.

Inspect mounting and damaged surfaces. If water pump mounting is damaged, inspect engine. Replace water pump.

INSTALLATION

Install water pump and hose. (See specific instructions for 4, 6 and 8 cylinder engines.)

1. Connect hose and fill cooling system.
2. Run engine and inspect for leaks.
3. Adjust drive belt to specifications.
4. Run engine and check for leaks.

DRAINING INSTRUCTIONS MERCURISER "60" with FRESH WATER COOLING

DRAINING FRESH WATER SECTION of COOLING SYSTEM

1. Remove sea water section.

CAUTION: Sea water is corrosive and can cause damage to the engine. Do not allow sea water to enter the engine. If it does, flush the engine with fresh water. Do not use oil or grease to clean the engine.

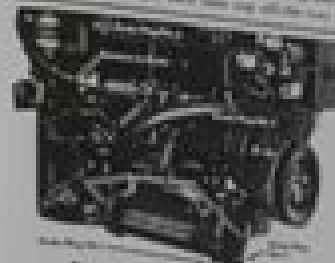


Figure 1. Drain Plug, Right Side

1. Remove drain plug No. 1 on bottom of sea water section (Figure 1).
2. Remove drain plug No. 2 from 10" after (Figure 2).
3. Remove drain plug No. 3 from engine block (Figure 3).
4. If possible, place a container under drain to prevent water from draining into tank.
5. Run fresh water section for 10 minutes through the drain plug No. 1 (10-15-15-15) in blocks of plugs, removed and replace correctly. Repeat after 10 min filling engine.

DRAINING SEA WATER SECTION of COOLING SYSTEM

1. Remove drain plug No. 1 on bottom of sea water section.
2. Remove drain plug No. 2 on bottom of sea water section.



Figure 2. Drain Plug, Left Side

3. Remove drain plug No. 3 on bottom of sea water section.
4. If possible, place a container under drain to prevent water from draining into tank.
5. Run fresh water section for 10 minutes through the drain plug No. 1 (10-15-15-15) in blocks of plugs, removed and replace correctly. Repeat after 10 min filling engine.

DRAINING SEA WATER SECTION of COOLING SYSTEM

NOTE: It will be necessary to remove the sea water section from the engine to drain the sea water section.

1. Remove sea water section from engine and remove from engine.
2. Clean water passages by running a wire through the water section (Figure 3).
3. Run fresh water through the water section with the drain plug No. 1 (10-15-15-15) and clean water to remove the water.
4. Place wet cloth in position to remove water.
5. Place the sea water section in the water and run the water section for 10 minutes. Repeat every 10 minutes.
6. Repeat the water section in water.
7. Fill engine with fresh water and run engine. Check for leaks.

MAINTENANCE

NOTE: Check water section of cooling system after 100 hours and after each sea water section is used. Check for leaks and replace as needed.

1. It is recommended that water section of cooling system be checked periodically and water level at sea level.
2. If water level is consistently low, water section should be checked for leaks and replaced as necessary.
3. Repeat water level at 100 hours and 1000 hours of engine. If water level is consistently low, water section should be checked for leaks and replaced as necessary.



Figure 3. Water Pump, Bellows "60"

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MVMA Specifications Form - Passenger Car; Mercury. 1986 ,1985 **The Cumulative Book Index** ,1995 A world list of books in the English language **Bibliography of Nautical Books** Alan Obin,2000-02 This is the 15th annual edition of the Bibliography of Nautical Books a reference guide to over 14 000 nautical publications It deals specifically with the year 2000 **Ford Tempo & Mercury Topaz Owners Workshop Manual** Mike Stubblefield,John Harold Haynes,1987

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