

3. Apply a multipurpose grease to the balls and outer ramp sockets. Place a ball in each of three outer ramp sockets.
4. Hold coupling with button facing outboard. Place cable end in recess of coupling. With ball sockets facing outboard, place hook of inner ramp on button of coupling. Holding inner ramp and coupling together, turn the assembly over.
5. Place inner ramp (ball socket side down) over balls in outer ramp sockets.

⚠WARNING

Always wear proper eye protection when installing retaining rings. Slippage may propel the ring with enough force to cause serious eye injury. Use the correct retaining ring pliers. Verify that the tips of the pliers are not excessively worn or damaged.

6. Install the retaining ring so that the opening is to the right of the outer ramp tang slot in the clutch release cover.
7. Verify that the two locating dowels are in place on the right side of the transmission case. Hang a new gasket on the dowels.
8. Holding clutch release cover in position, install six socket head screws. The two screws with the round caps are installed in the holes at the bottom of the side cover. Tighten screws to 10-12 ft lbs (14-16 Nm) torque.
9. Tighten clutch cable fitting to 3.5 ft lbs (4.7 Nm) torque.
10. Check the O-ring on the transmission drain plug for tears, cuts or general deterioration. Replace as necessary.

⚠CAUTION

Do not overtighten filler plugs or drain plugs. Overtightening plugs can cause leaks.

11. Install transmission the drain plug. Tighten the plug to 14-30 ft lbs (19-41 Nm) torque.
12. Fill the transmission with 20-24 oz. (590-710 ml) of Harley Davidson TRANSMISSION LUBRICANT, Part No. 99992-84, or until the dipstick on the clutch release cover filler plug shows FULL with motorcycle in level, upright position and the dipstick resting on the threads.
13. Tighten the transmission filler plug (dipstick) in the clutch release cover to 25-75 in. lbs (2.8-8.5 Nm).
14. Route clutch cable as follows:

FLHTCU:

The clutch cable enters the left side of the inner fairing through a grommet next to the voltmeter. From the point where it exits the bottom of the fairing, the clutch cable is cable strapped to the back of the left frame downtube (at the approximate height of the rocker cover). See Figure 2-83. From here, it continues downward as it crosses to the right side of the vehicle behind the right frame downtube (just above the voltage regulator). Another clamp secures the cable at the bottom of the timing cover where it is then threaded into the clutch release cover. See Figure 2-84.



Figure 2-83. FLHTCU Clutch Cable Routing (Left Side)



Figure 2-84. Timing Cover Clamp - All Models (Right Side)

FLTCU:

See Figure 2-85. A bracket locates the cable on the upper inside fairing (left side) and guides it downward through a clamp fastened to the lower fairing. Just below this point, the cable is cable strapped to the back of the left frame downtube. From here, it continues downward as it crosses to the right side of the vehicle behind the right frame downtube (just above the voltage regulator). Another clamp secures the cable at the bottom of the timing cover where it is then threaded into the clutch release cover. See Figure 2-84.

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Ying-Ying Zheng



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WALNECK'S CLASSIC CYCLE TRADER, MAY 2002 Causey Enterprises, LLC, *Prisoners' Work and Vocational Training* Frances H. Simon, 2005-09-01 Most prisoners in the UK are required to work Yet prison work is a relatively neglected subject in the existing literature on imprisonment and few studies have focused on the nature of prison work prisoners experience of it and the extent to which it meets the need of rehabilitating prisoners *Prisoners Work and Vocational Training* sheds new light on this crucial area in the work of prisons and examines the nature of training received by prisoners the actual work they undertake how this relates to the world or work outside the role it plays in helping to secure employment on release Frances Simon employs a balance of qualitative and quantitative data including first hand accounts from UK prisons gathered during field research Her book will be essential reading for all those studying criminology and prison studies and all professionals working with prisoners including probation officers and social workers **Donny'S**

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