

- Tighten the magneto rotor nut to the specified torque.

09830-40113	Rotor holder
Tightening torque	30 — 40 N·m (3.0 — 4.0 kg-m) (21.5 — 29.0 lb-ft)



ENGINE SPROCKET

The "O" ring ① located on the drive shaft is for sealing the clearance between the drive shaft and the spacer.

NOTE:

Replace "O" ring with a new one every disassembly.



PAWL LIFTER AND CAM GUIDE

- The shape of each gear shifting pawl is different.
- Mount the one with the narrower width on the gear shifting cam side.
- Mount the cam driven gear on the gearshift cam.



- Apply Thread Lock "1342" to the 4 screws when installing the pawl lifter and cam guide.

99000-32050	Thread Lock "1342"
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Y Pai



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Whitaker's Book List ,1991 *Forthcoming Books* Rose Arny,2003 Science and Technology Annual Reference Review ,1990 **Books in Print Supplement** ,2002 *Suzuki LT250R Service Manual* ,1987 **Bibliographic Guide to Technology** New York Public Library. Research Libraries,1989 **Suzuki Quad Racer LT250R** Penton Staff,2000-05-24
LT250R 1985 1992 *Suzuki LT230 & LT250 85-90* Penton Staff,2000-05-24 LT230S Chain Drive 1985 1988 LT F230G
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Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992 *Suzuki LT250E Service Manual*
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