

- Tighten the magneto rotor nut to the specified torque.

09830-40113	Rotor holder
Tightening torque	30 — 40 N·m (3.0 — 4.0 kg-m) (21.5 — 29.0 lb-ft)



ENGINE SPROCKET

The "O" ring ① located on the drive shaft is for sealing the clearance between the drive shaft and the spacer.

NOTE:

Replace "O" ring with a new one every disassembly.



PAWL LIFTER AND CAM GUIDE

- The shape of each gear shifting pawl is different.
- Mount the one with the narrower width on the gear shifting cam side.
- Mount the cam driven gear on the gearshift cam.



- Apply Thread Lock "1342" to the 4 screws when installing the pawl lifter and cam guide.

99000-32050	Thread Lock "1342"
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Whitaker's Book List ,1991 **Forthcoming Books** Rose Army,2003 **Science and Technology Annual Reference Review** ,1990 *Books in Print Supplement* ,2002 **Suzuki LT250R Service Manual** ,1987 Bibliographic Guide to Technology New York Public Library. Research Libraries,1989 **Suzuki Quad Racer LT250R** Penton Staff,2000-05-24
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Table of Contents 1986 Suzuki Lt250r Service Mnuual

1. Understanding the eBook 1986 Suzuki Lt250r Service Mnuual
 - The Rise of Digital Reading 1986 Suzuki Lt250r Service Mnuual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1986 Suzuki Lt250r Service Mnuual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1986 Suzuki Lt250r Service Mnuual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1986 Suzuki Lt250r Service Mnuual
 - Personalized Recommendations
 - 1986 Suzuki Lt250r Service Mnuual User Reviews and Ratings
 - 1986 Suzuki Lt250r Service Mnuual and Bestseller Lists
5. Accessing 1986 Suzuki Lt250r Service Mnuual Free and Paid eBooks

- 1986 Suzuki Lt250r Service Mnuual Public Domain eBooks
- 1986 Suzuki Lt250r Service Mnuual eBook Subscription Services
- 1986 Suzuki Lt250r Service Mnuual Budget-Friendly Options
- 6. Navigating 1986 Suzuki Lt250r Service Mnuual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1986 Suzuki Lt250r Service Mnuual Compatibility with Devices
 - 1986 Suzuki Lt250r Service Mnuual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1986 Suzuki Lt250r Service Mnuual
 - Highlighting and Note-Taking 1986 Suzuki Lt250r Service Mnuual
 - Interactive Elements 1986 Suzuki Lt250r Service Mnuual
- 8. Staying Engaged with 1986 Suzuki Lt250r Service Mnuual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1986 Suzuki Lt250r Service Mnuual
- 9. Balancing eBooks and Physical Books 1986 Suzuki Lt250r Service Mnuual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1986 Suzuki Lt250r Service Mnuual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1986 Suzuki Lt250r Service Mnuual
 - Setting Reading Goals 1986 Suzuki Lt250r Service Mnuual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1986 Suzuki Lt250r Service Mnuual
 - Fact-Checking eBook Content of 1986 Suzuki Lt250r Service Mnuual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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