

Dodge Intrepid 1993-1997 Workshop Manual

REMOVAL AND INSTALLATION (Continued)

(8) Remove crankshaft sprocket 2 revolutions and mark the timing marks on the camshaft and crank shaft. The marks should line up within their respective locations (Fig. 65). If marks do not line up repeat procedure.

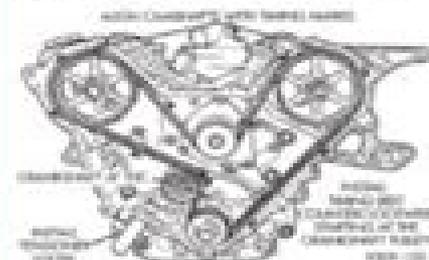


Fig. 65 Timing Belt Installation

Oil Pan

The storage tray and oil pan gaskets are integral. The oil pan rubber gaskets are bonded to both sides of the storage tray. This assembly is inseparable and is to be removed upon removal.

CAUTION: Fuel must be carefully removed if gasket is to be used again.

REMOVAL

- (1) Disconnect negative battery cable, remove engine oil dipstick.
- (2) Remove oil filter. Drain engine oil.
- (3) Disconnect the energy bar and move to rear of vehicle to gain access to oil pan.
- (4) Remove transmission support brackets on suspension arms.
- (5) Remove oil pan bolts and remove oil pan.
- (6) Remove oil pick up tube from oil pan.

Fig. 70

(7) Remove the storage tray.

NOTE: The storage tray and oil pan are integral (Fig. 71). The oil pan gaskets are bonded to both sides of the storage tray. This assembly is inseparable and is to be removed upon removal.

INSTALLATION

- (1) Apply a 1/8 inch coat of Mopar Silicone Rubber Adhesive Sealant or equivalent, to the parting line of

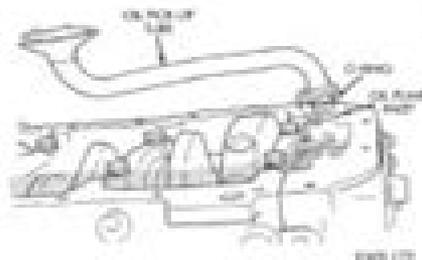


Fig. 71 Oil Pump Pick-up Tube Service



Fig. 72 Oil Pan Sealing



Fig. 73 Intake and Exhaust Valves

DISASSEMBLY AND ASSEMBLY (Continued)



Fig. 74 Hydraulic Roller Tappet Assembly

- (1) Clean roller tappet parts in a solvent that will remove all varnish and carbon.
- (2) Replace tappets that are worn for further use or use with new assemblies.
- (3) If plunger shows signs of scoring or wear, valve is ground, or valve seat on end of plunger indicates any condition that would prevent valve from seating, install a new tappet assembly.
- (4) Assemble tappets (Fig. 74).

CLEANING AND INSPECTION

CYLINDER HEAD

- (1) Before cleaning, check for bolt damage and cracks.
- (2) Clean cylinder head and all passages.
- (3) Check cylinder head for flares (Fig. 75).
- (4) Inspect all surfaces with a straightedge if there is any reason to suspect leakage. If not of flares exceeds 0.015 mm (0.00075 in.), trace the open length to before in any direction, unless cylinder head is lightly machined on the head surface. As an example, if a 17 inch span in 61 mm (2.4 in.) out of flat, allowable is 12 x 100 mm (0.00075 in.) equals 20 mm (0.00075 in.). This amount of war of flat is acceptable.

CHECKING VALVE GUIDES

- (1) Measure valve stem guide clearance as follows:
 - (a) Insert valve stem cylinder head so it is 14 mm (0.551 inch) off the valve seat. A small piece of lead may be used to hold valve in place.



Fig. 75 Intake and Exhaust Valves

VALVES AND VALVE GUIDE

- (1) Clean valves thoroughly and discard burned, warped and cracked valves.
- (2) Measure valve stem for wear. Refer to specific valve (Fig. 76).

CAUTION: Valve stems are chrome plated and should not be polished (Fig. 76).

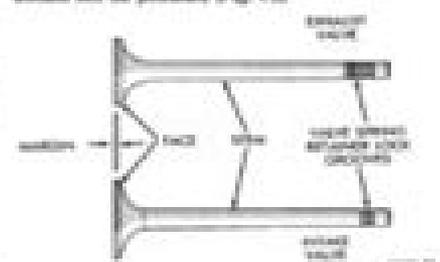


Fig. 76 Valve Stem

(3) Remove carbon and varnish deposits from inside of valve guides with a suitable guide cleaner.

CHECKING VALVE GUIDES

- (1) Measure valve stem guide clearance as follows:
 - (a) Insert valve stem cylinder head so it is 14 mm (0.551 inch) off the valve seat. A small piece of lead may be used to hold valve in place.

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